

JELD-WEN®

**FINISHIELD/GLADIATOR STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM**

GENERAL NOTES

1. THE PRODUCT SHOWN HEREIN IS DESIGNED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC) BASED ON THE SIGNED AND SEALED DATE: INCLUDING HVHZ AND HAS BEEN EVALUATED IN ACCORDANCE WITH TAS 202-94 AND ASTM E331-00 AND ASTM E330-02.
2. 2X AND 1X WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE I, PAGE 1.
5. FLORIDA APPROVED IMPACT RESISTANCE SHUTTERS ARE REQUIRED FOR DOORS AND SIDELITES.
6. FULL LITE APPROVAL COVERS USE OF FRACTIONAL GLAZING, INCLUDING OVALS, SUNBURST AND ROUND-TOPS. ALSO INCLUDED ARE INTERNAL AND EXTERNAL GRID, BLINDS BETWEEN GLASS, EXTERNAL WROUGHT IRON AND DECO. D
7. SCALE BASED ON 11x17 SHEET SIZE.
8. ALL 1X & 2X TO BE 0.55 SPECIFIC GRAVITY OR GREATER.

DOOR LEAF CONSTRUCTION:

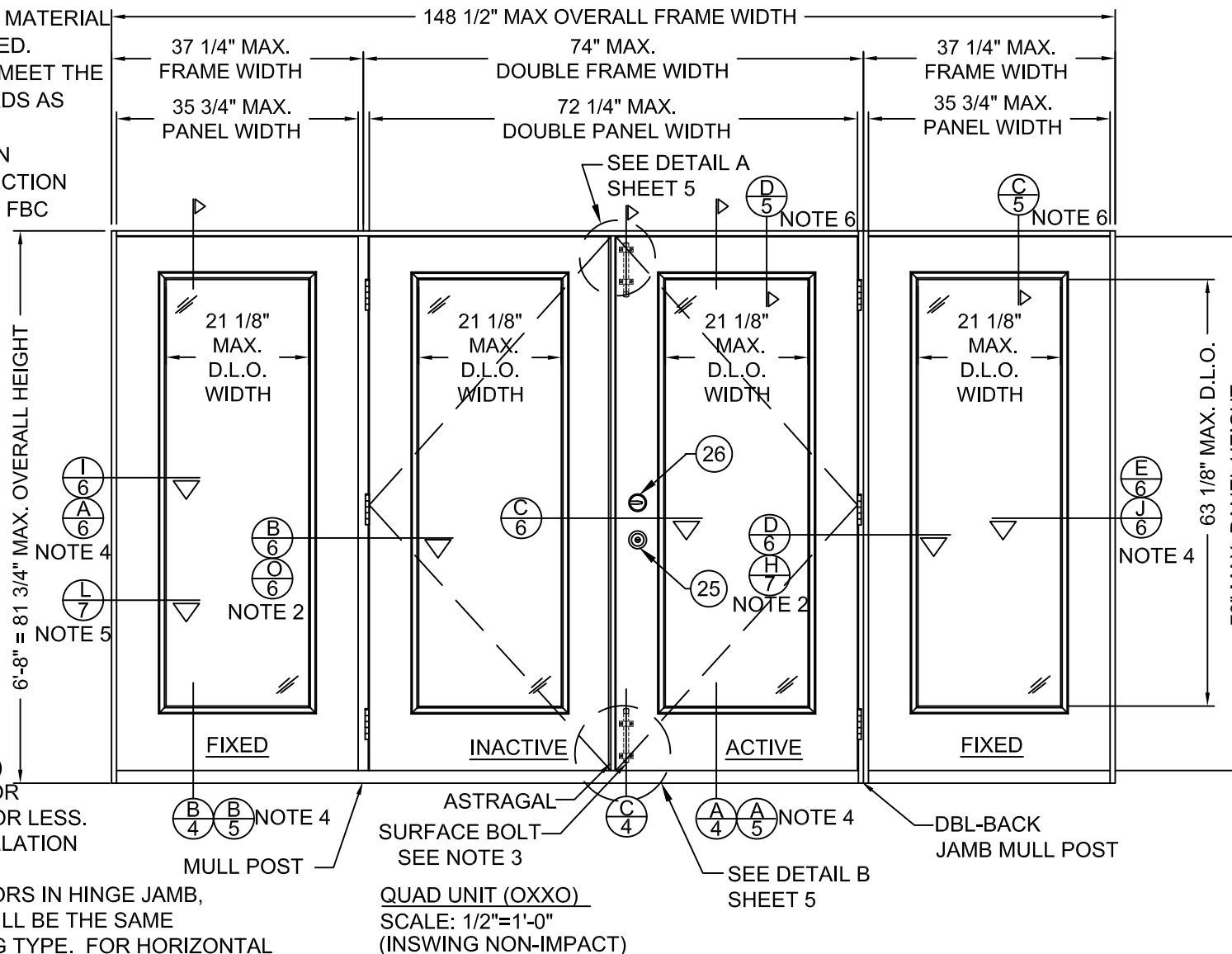
FACE SHEETS: THE FACE SHEETS ARE GLUED TO THE CORE AND SUBSTRATE WITH LMC ADHESIVE.
CORE DESIGN: DOOR CORE BY JELD-WEN.

PANEL CONSTRUCTION: EACH DOOR PANEL IS CONSTRUCTED FROM TWO SHEETS OF 25-GAUGE (.018" MINIMUM) GALVANIZED STEEL. THE FACE SHEETS ARE BENT 90° OVER THE 1.688" X 1.0" LVL (LAMINATED VENEER LUMBER) STILES AND TOP RAIL. THE AVERAGE MIN. YIELD STRENGTH OF 25 GA SHEET STEEL SKIN IS 38,400 psi. THE 1.688"X1.203" BOTTOM RAIL CONSISTS OF ROLLED-FORMED GALVANIZED 25-GAUGE (.018" MINIMUM) STEEL. THE WOOD LOCK BLOCK IS 1.688" X 3 1/8" X 12".

FRAME CONSTRUCTION: THE JAMBS & HEAD ARE CONSTRUCTED OF WOOD. THE SILL IS COMPRISED OF AN ADJUSTABLE COMPOSITE MATERIAL WITH ALUMINUM CLADDING. TOP CORNERS ARE COPED, BUTTED, & SEALED USING SILICONE AND FASTENED USING FOUR 16 GA. 7/16" X 2" STAPLES PER CORNER. BOTTOM CORNERS ARE COPED, BUTTED, & SEALED USING SILICONE AND FASTENED USING THREE 16 GA. 7/16" X 2" STAPLES PER CORNER. THE VERTICAL MULLIONS ARE FASTENED THROUGH THE HEAD & SILL USING THREE #8X2-1/2" SCREWS PER END. A 5/8 HOLE IS DRILLED AT THE CENTER OF SILL AND A PLASTIC COVER IS INSERTED TO RECEIVE THE BOTTOM ASTRAGAL BOLT. A 3/8" HOLE IS DRILLED AT THE CENTER OF THE FRAME HEAD AND A METAL STRIKE PLATE IS FASTENED USING TWO #6 X 1 1/2" SCREWS TO RECEIVE THE TOP ASTRAGAL BOLT. EACH FIXED PANEL IS SECURED INTO THE FRAME USING FOUR 16 GA. 7/16" X 2" LONG STAPLES PER STILE FASTENED THROUGH THE JAMBS. ALL MULLION JOINERY AND THE FIXED PANELS / FRAME JOINERY ARE SEALED AT THE EXTERIOR USING 1199 SILICONE.

MATERIAL PROTECTION

1. ALL LATCH/LOCK AND HINGE HARDWARE TO BE OF CORROSION RESISTANT MATERIAL OR CORROSION RESISTANT COATED.
2. ANCHORING COMPONENTS MUST MEET THE CORROSION RESISTANT STANDARDS AS IDENTIFIED IN THE FBC.
3. ALL WOOD FRAMING IS TREATED IN ACCORDANCE WITH WOOD PROTECTION STANDARDS AS IDENTIFIED IN THE FBC



NOTES:

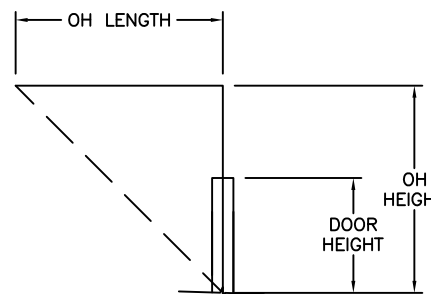
- 1 - ALL VIEWS FROM INTERIOR.
- 2 - MULL POSTS & DOUBLE BACK JAMBS ARE INTERCHANGEABLE. (SEE OPTIONAL CROSS SECTIONS)
- 3 - SURFACE BOLT NOT REQUIRED FOR APPLICATIONS REQUIRING DP-45 OR LESS.
- 4 - MASONRY AND CONCRETE INSTALLATION DETAILS.
- 5 - POSITION AND NUMBER OF ANCHORS IN HINGE JAMB, LATCH JAMB OR SIDELITE JAMB WILL BE THE SAME REGARDLESS OF ROUGH OPENING TYPE. FOR HORIZONTAL CROSS SECTION IN 1X BUCK OPTION IN MASONRY/CONCRETE, SEE SHEET 8 FOR DETAILS.
- 6 - FOR VERTICAL ANCHOR IN 1X BUCK OPTION IN MASONRY/CONCRETE, SEE SHEET 6 FOR DETAILS.

QUAD UNIT (OXXO)
SCALE: 1/2"=1'-0"
(INSWING NON-IMPACT)

TABLE 1

DESIGN PRESSURE RATING (PSF)					
	*WHERE WATER INFILTRATION REQUIREMENT IS NEEDED		WHERE WATER INFILTRATION REQUIREMENT IS NOT NEEDED		
	WITHOUT SURFACE BOLTS	WITH SURFACE BOLTS	WITHOUT SURFACE BOLTS	WITH SURFACE BOLTS	
POSITIVE	*+45	*+55	POSITIVE	+45	+55
NEGATIVE	-45	-55	NEGATIVE	-45	-55

*NOTE: UNIT SHALL BE INSTALLED AT LOCATION PROTECTED BY OVERHANG SUCH THAT OVERHANG(OH) RATIO = OH LENGTH/OH HEIGHT IS EQUAL TO, OR GREATER THAN, 1.0. ALL OTHER SCENARIOS DESIGN PRESSURE LIMITED TO +19 PSF PER TEST REPORT.



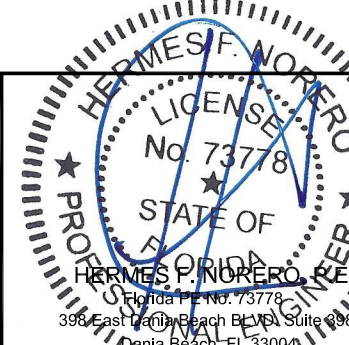
SHT #	DESCRIPTION
1	TYP. ELEVATIONS & GENERAL NOTES
2	TYPICAL ELEVATIONS
3	TYPICAL ELEVATIONS
4	VERTICAL CROSS SECTIONS & B.O.M.
5	VERTICAL CROSS SECTIONS
6	HORIZONTAL CROSS SECTIONS
7	HORIZ. CROSS SECTIONS & DETAILS
8	ANCHORING LOCATIONS & DETAILS
9	ANCHORING LOCATIONS & DETAILS
10	ANCHORING LOCATIONS & DETAILS
11	ANCHORING LOCATIONS
12	UNIT COMPONENTS
13	VENT LITE DETAIL
14	VENT LITE MATERIAL LIST

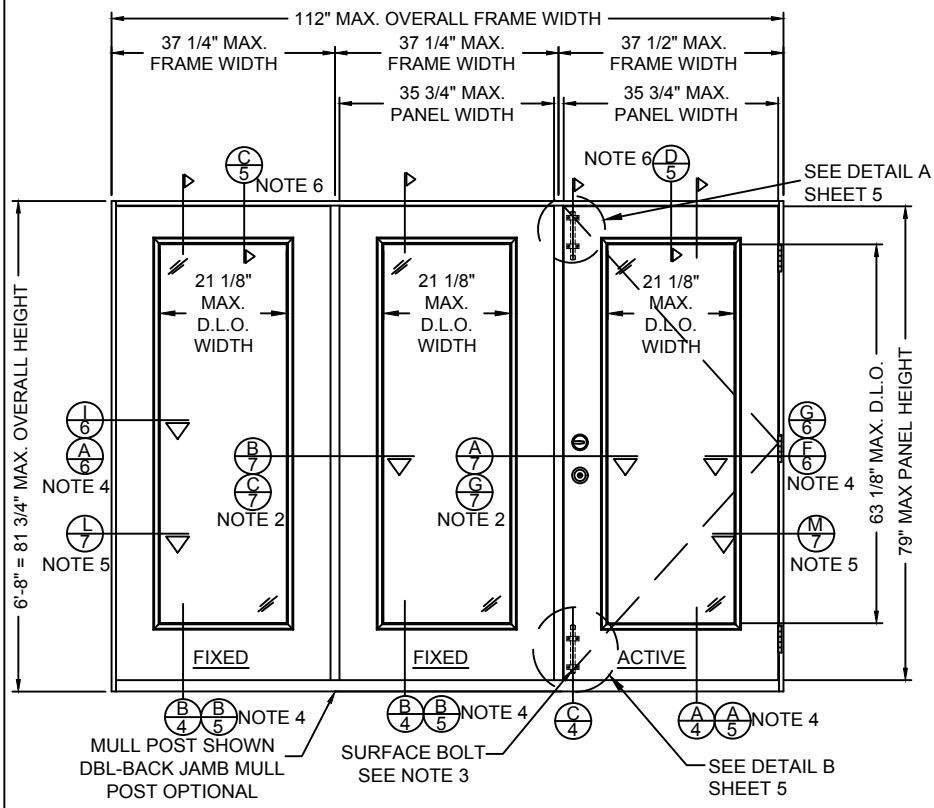
JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT: FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY: TYPICAL ELEVATIONS

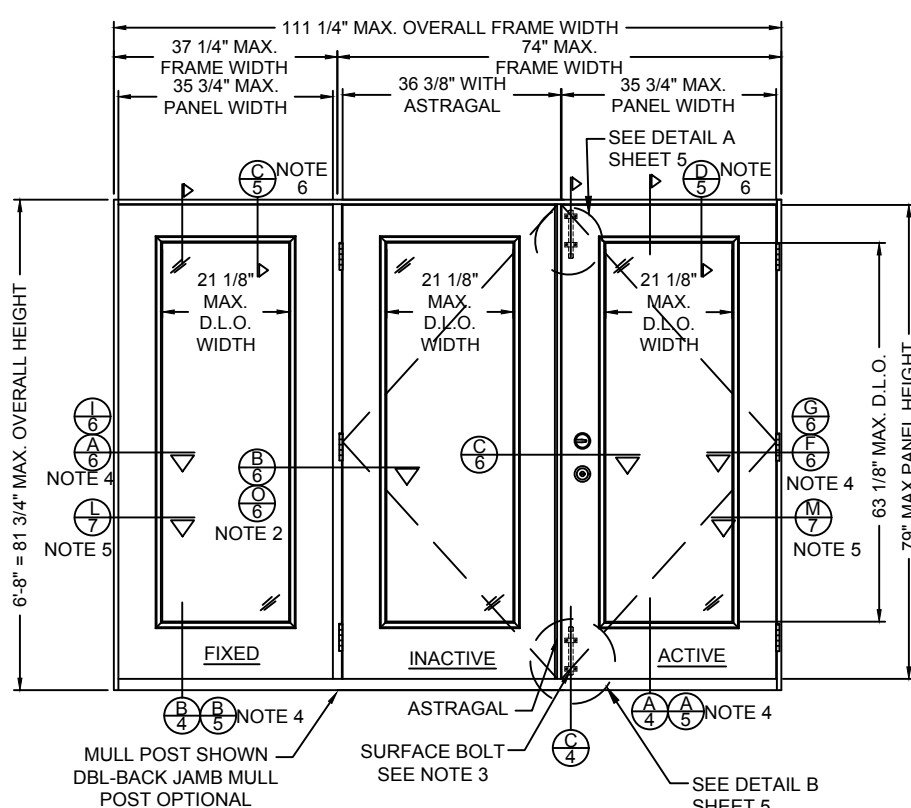
NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSILD	TB
F	08/24/2017	CHG'D CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME CHANGED	SM
D	08/14/2012	ADDED FULL LITE OPT. IN GEN NOTES	GL
		ADD POLY PRO NOA#	

DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 1 OF 14

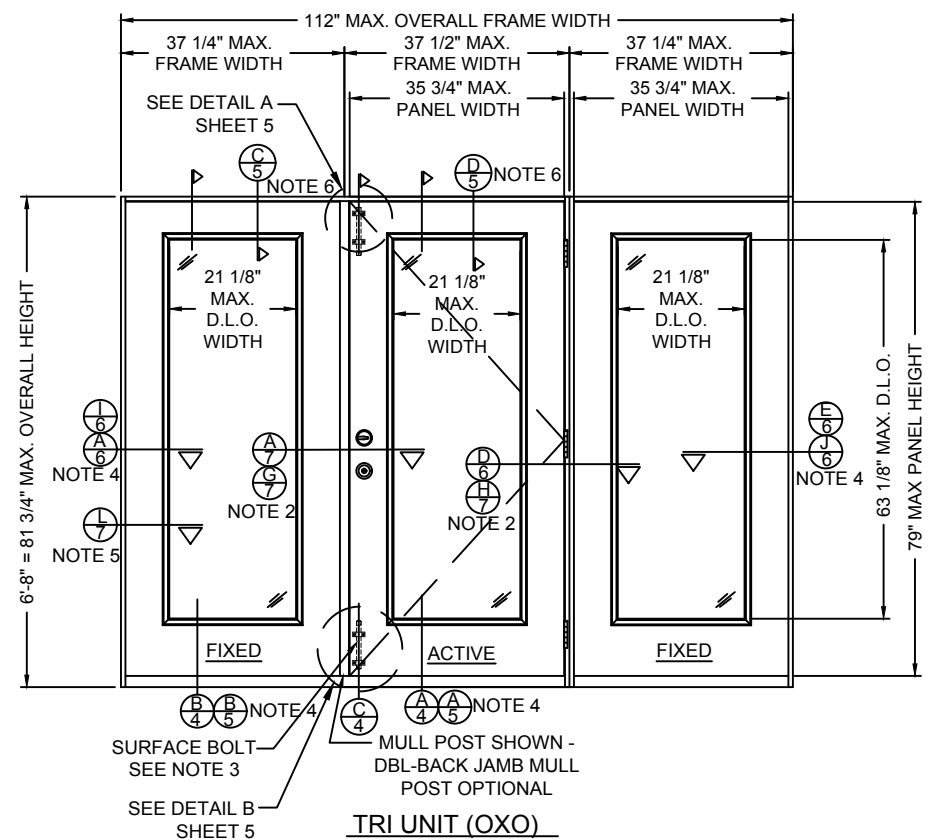




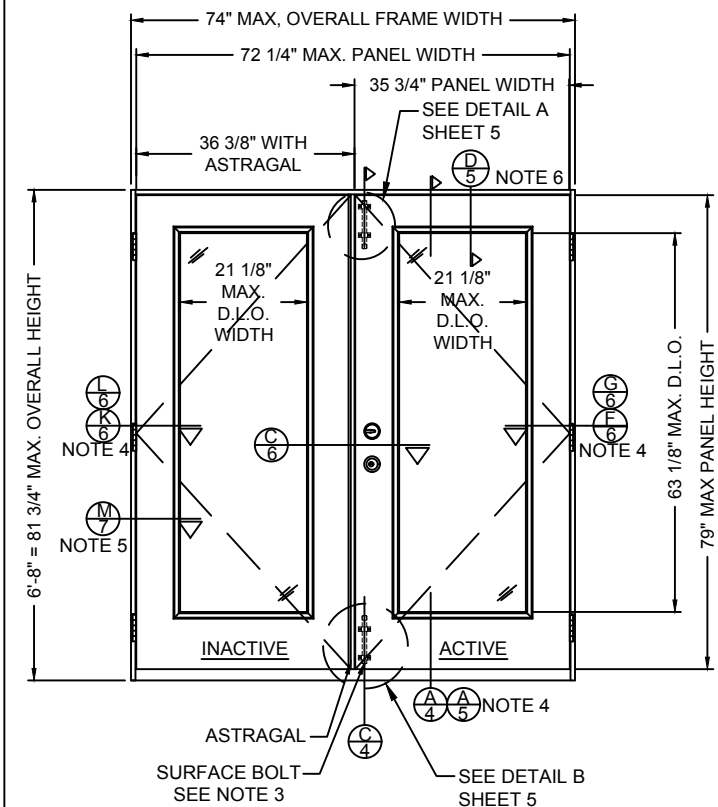
TRI UNIT (OOX) OR (XOO)



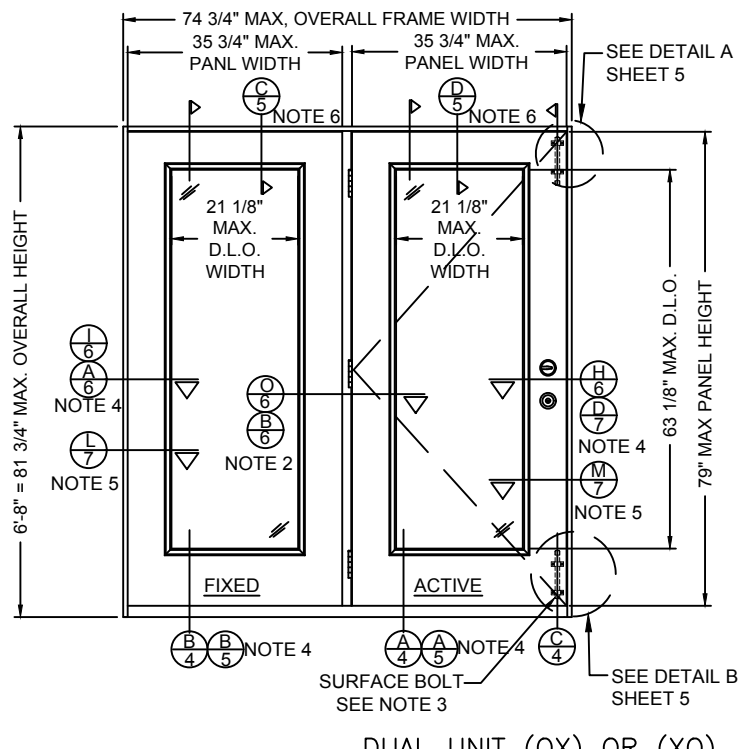
TRI UNIT (OXX) OR (XXO)



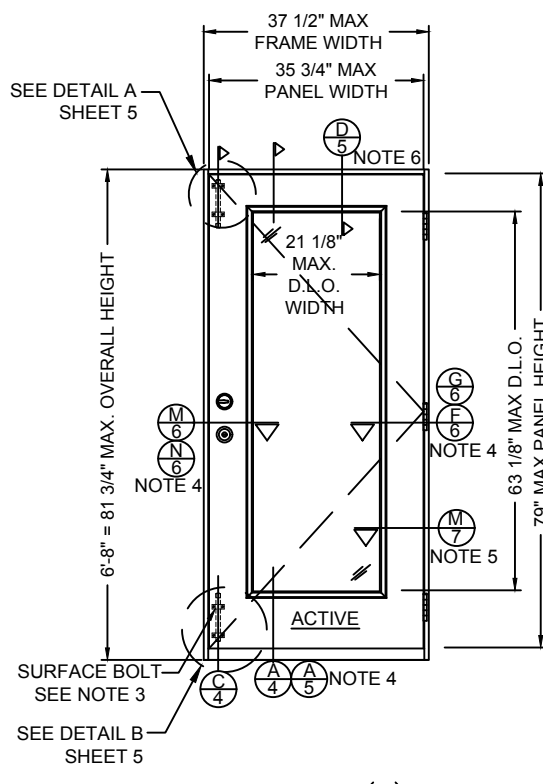
TRI UNIT (OXO)



DUAL UNIT (XX)



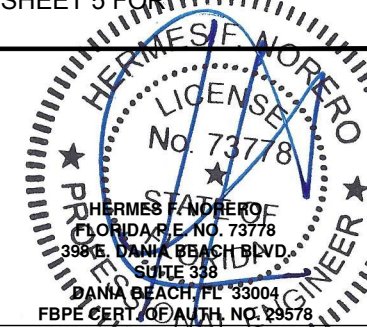
DUAL UNIT (OX) OR (XO)



SINGLE UNIT (X)

NOTES:

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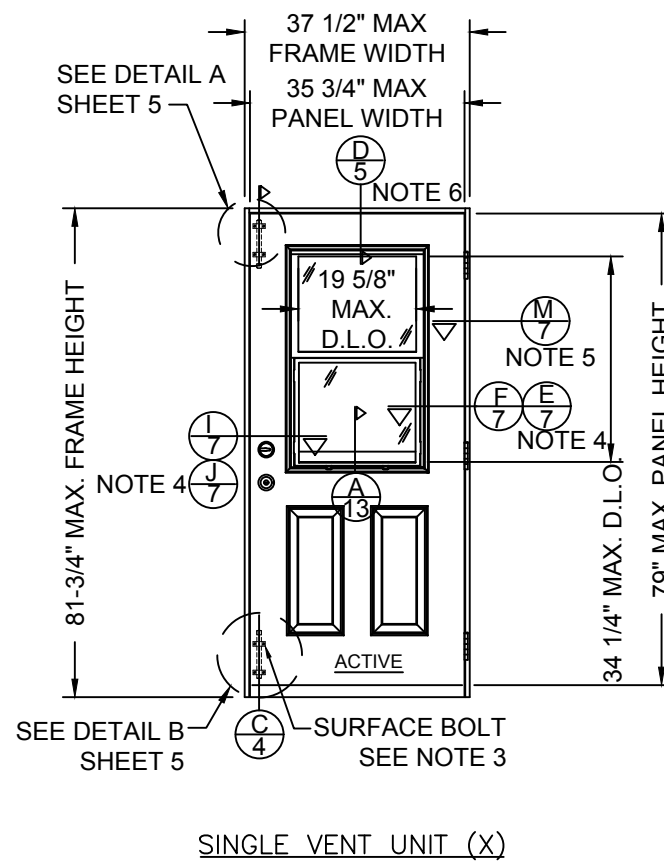
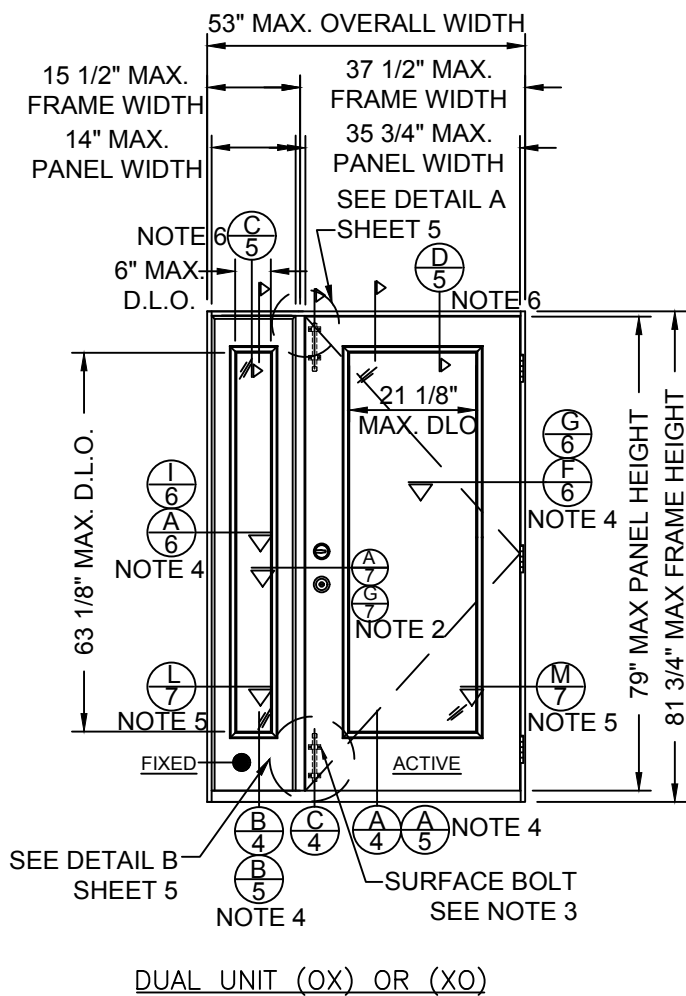
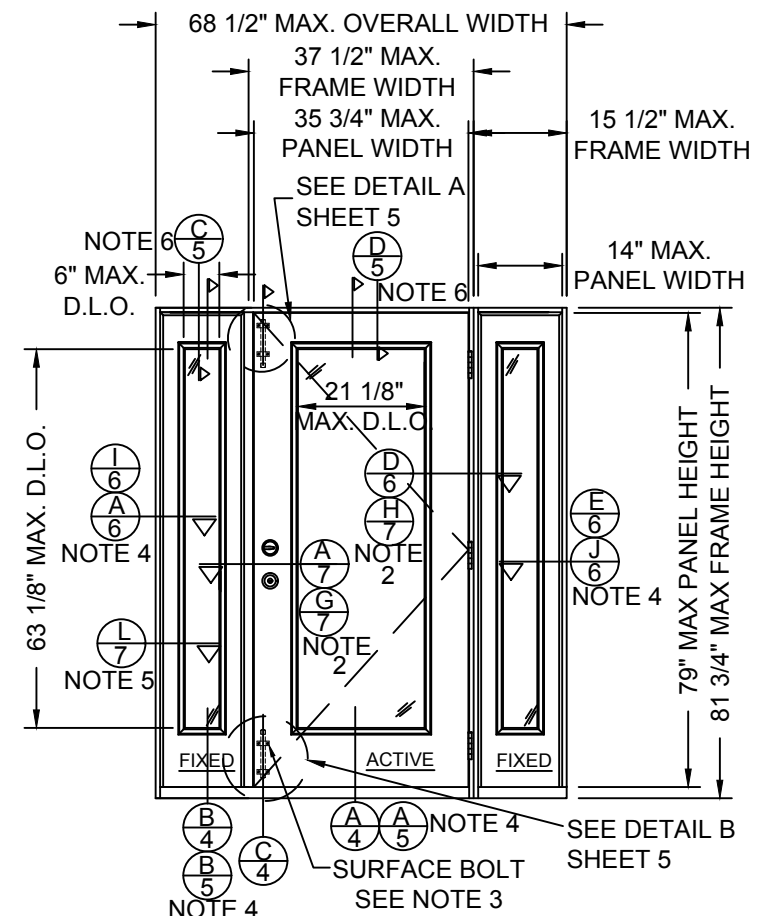
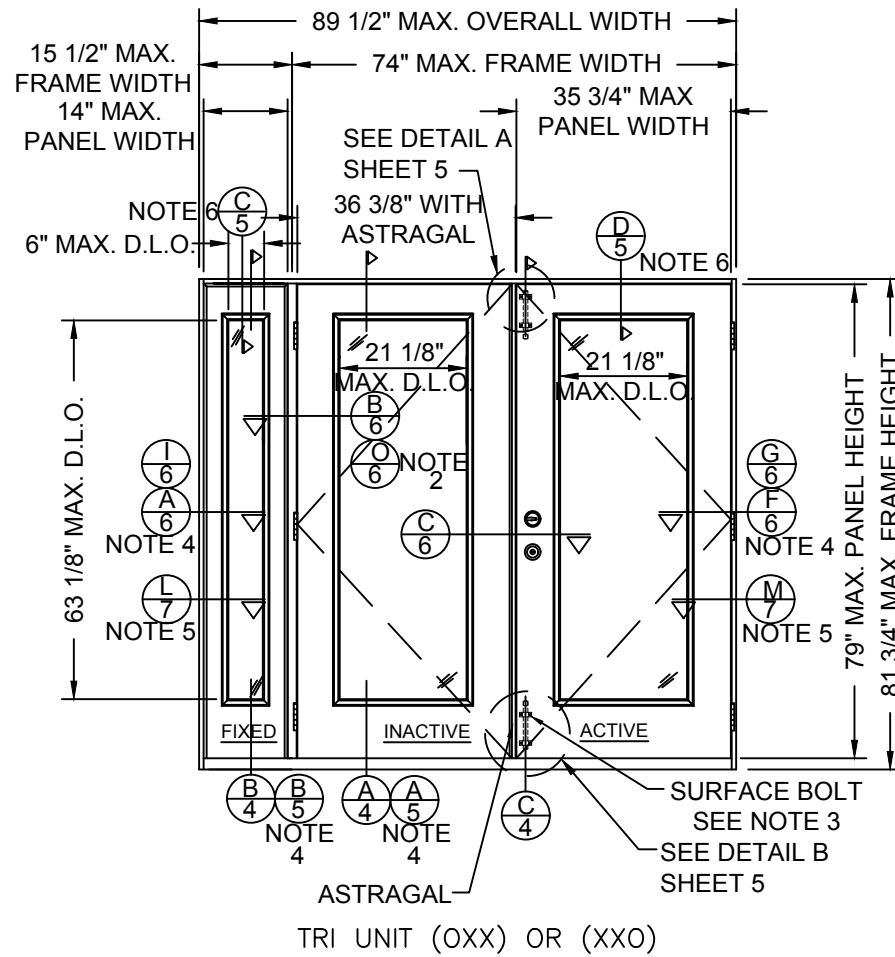
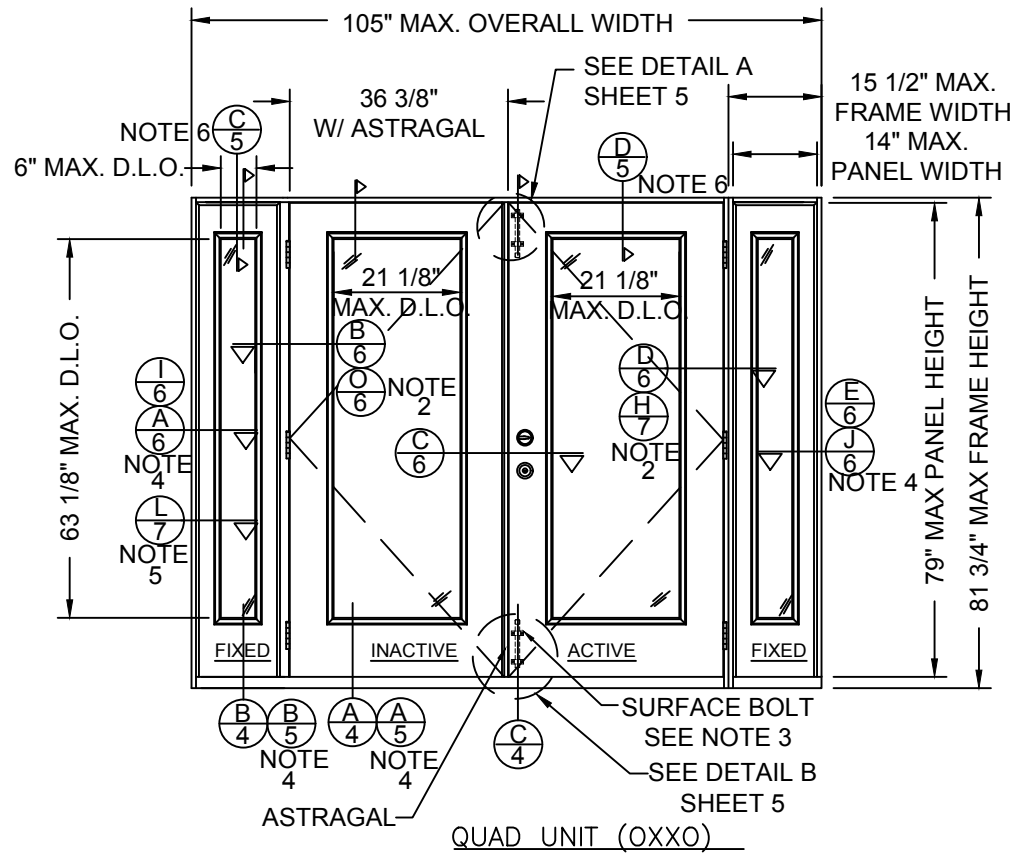


DATE:	6/25/08
SCALE:	AS NOTED
DESIGNED BY:	WBD
CHECKED BY:	S. FREY
DRAWING NO.:	JW192008
SHEET	2 OF 14

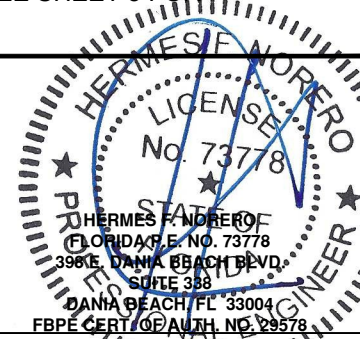
PRODUCT: FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:
TYPICAL ELEVATIONS

NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRESHOLD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME	SM
D	08/14/2012	ADDED FULL LITE	GL
		OPT. IN GEN NOTES	
		ADD POLY PRO NO. #	

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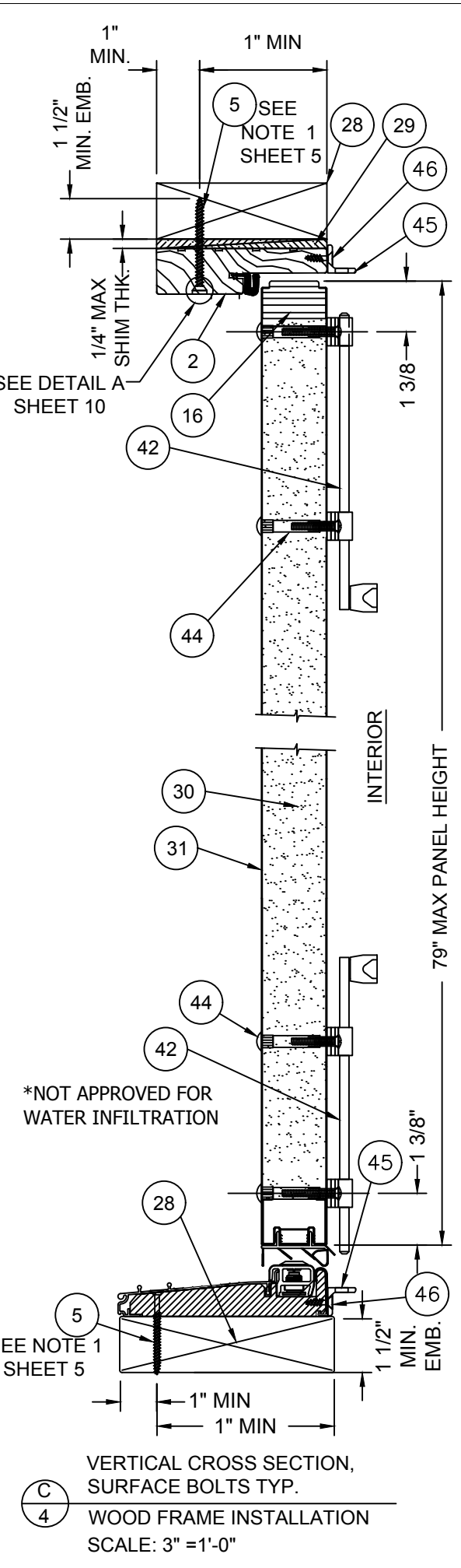
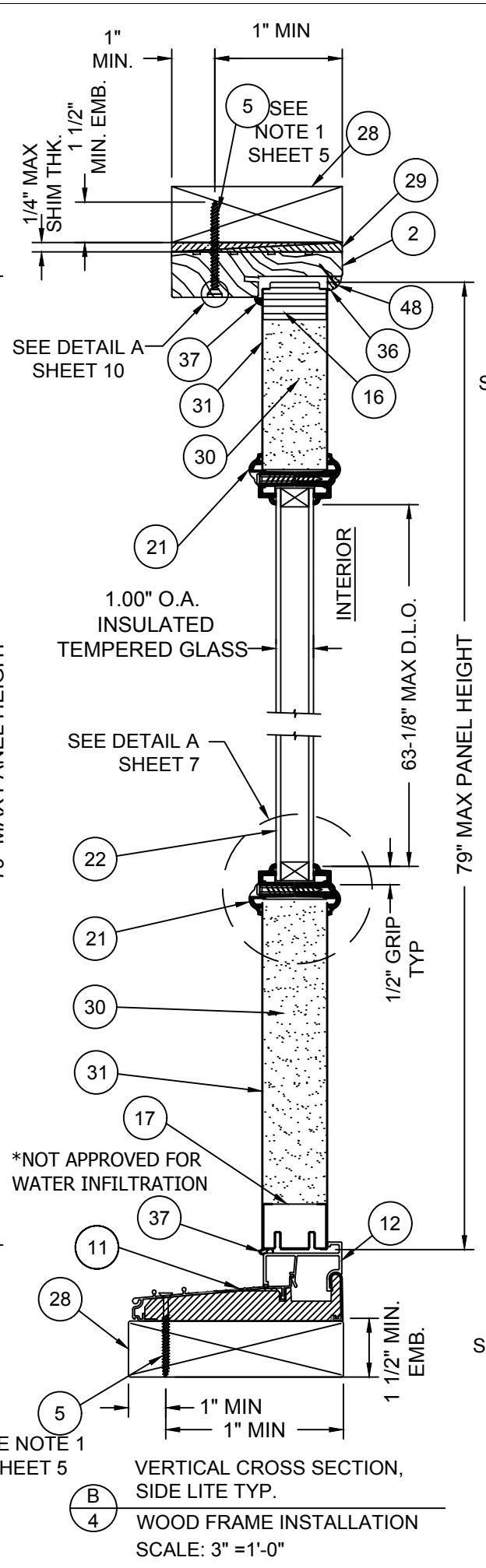
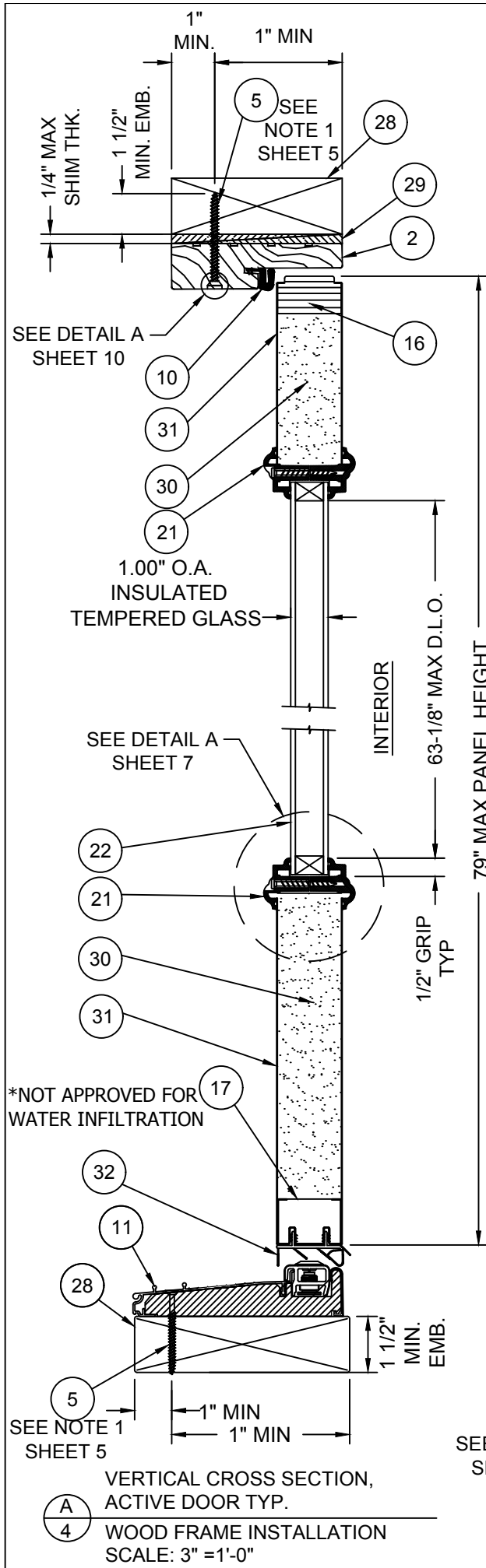


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 CHK. BY: S. FREY
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 SHEET 3 OF 14



Item	DESCRIPTION	Material
1	HINGE JAMB (1 1/4"x4-5/8" FINGERJOINTED PINE)	PINE
2	HEAD JAMB (1 1/4"x4-5/8" FINGERJOINTED PINE)	PINE
3	LATCH JAMB (1-1/4"x4-5/8" FINGERJOINTED PINE)	PINE
4	SIDELITE JAMB (1-1/4"x4-5/8" FINGERJOINTED PINE)	PINE
5	#10 PHILLIPS FLATHEAD WOOD SCREW WITH 1 1/2" MIN. EMBEDMENT	STEEL
6	4" x 4" BUTT HINGE 12GA. (.089" MIN)	STEEL
7	#9 x 3/4" PHILLIPS FLATHEAD WOOD SCREW	STEEL
8	#10 x 1 1/2" PHILLIPS FLATHEAD WOOD SCREW	STEEL
9	3/16" ITW BUILDDEX TAPCON WITH 1 1/4" MIN. EMBEDMENT	STEEL
10	COMPRESSION WEATHERSTRIP (LoxSeal 650)	VINYL
11	INSWING THRESHOLD 6063-T6	AL/COMP. PVC
12	SIDELITE SEAT	AL/PVC
13	EXTRUDED ASTRAGAL GLOBAL #79-WATA-OLH-R17 6063-T6 AL	ALUMINUM
14	#10 X 1" PHILLIPS PAN HEAD SHEET METAL SCREW	STEEL
15	ATA STRIKE PLATE - R4 (GLOBAL PRODUCTS)	STEEL
16	TOP RAIL (LAMINATED VENEER LUMBER) - MIN. G = 0.55	LVL
17	BOTTOM RAIL 25GA (0.018") GALVANIZED STEEL	STEEL
18	HINGE SIDE STILE (LAMINATED VENEER LUMBER) - MIN. G = 0.55	LVL
19	LATCH SIDE STILE (LAMINATED VENEER LUMBER) - MIN. G = 0.55	LVL
20	LOCK BLOCK 1.688" x 3 1/8" x 12" LG PINE - MIN. G = 0.55	PINE
21	ODL LIP-LITE FRAME #686-BKWD (CURRENT NOA)	POLY-PRO
22	1.00" O.A. INSULATED TEMPERED GLASS	GLASS
23	16 Ga. 7/16" CROWN x 2" LONG STAPLES	STEEL
24	CORRUGATED NAIL 1/2" x 1 1/16" 25 GA.	STEEL
25	KWIKSET LOCK SERIES 400	STEEL
26	KWIKSET DEADBOLT SERIES 980	STEEL
27	#8 x 2 1/2" PHILLIPS FLATHEAD WOOD SCREW	STEEL
28	2x WOOD BUCK GRD 2 SOUTHERN YELLOW PINE - MIN. G = 0.55	WOOD
29	NON-COMPRESSION SHIM 1/4" MAX.	WOOD
30	DOOR CORE BY JELD-WEN	FOAM
31	STEEL DOOR PANEL SKIN MATERIAL (25 GA GALVANIZED) A-525 COMMERCIAL QUALITY 0.018" MIN. THICK.)	STEEL GALVANIZED
32	INSWING DOOR VINYL BOTTOM SWEEP	VINYL
33	CORNER PADS 2", LOCATED AT THE BOTTOM OF EACH JAMB LEG SETTING ON TOP OF THE SILL, BEHIND THE WEATHERSTRIP	PLASTIC
34	#6 x 1 1/2" PHILLIPS WOOD SCREW	STEEL
35	SOLID MULL POST (LAMINATED VENEER LUMBER)	LVL
36	3/8" QUARTER ROUND MOULDING - MIN. G = 0.55	WOOD
37	SILICONE BEAD DOW 1199	SILICONE
38	ODL MODEL 799 VENTED HALF LITE FRAME (NOA 13-0219.03)	PLASTIC
39	0.75" OVERALL INSULATED TEMPERED GLASS (VENT LITES)	GLASS
40	DOUBLE BACK JAMB, LAMINATED VENEER LUMBER (LVL)-MIN. G = 0.55	LVL
41	ADA THRESHOLD	ALUMINUM
42	IVES SURFACE BOLT #454 8.0" L X 3/4" W X 1/4" THK.	STEEL
43	ASTRAGAL THROW BOLT, STEEL ROD, 5/16 DIA. x 18"	STEEL
44	SEX BOLT 10-32 X 1-9/16 LG X 5/16 BARREL	STEEL
45	IVES SURFACE BOLT STRIKE PLATE	STEEL
46	#8 X 3/4" LG FLATHEAD WOODSCREWS FOR STRIKE PLATE	STEEL
47	1X WOOD BUCK GRD 2 SOUTHERN YELLOW PINE-MIN. G= 0.55	WOOD
48	1 1/4" BRAD NAIL 18 GA. @ 8" O.C.(HEAD) & 5" O.C. (JAMBS)	STEEL

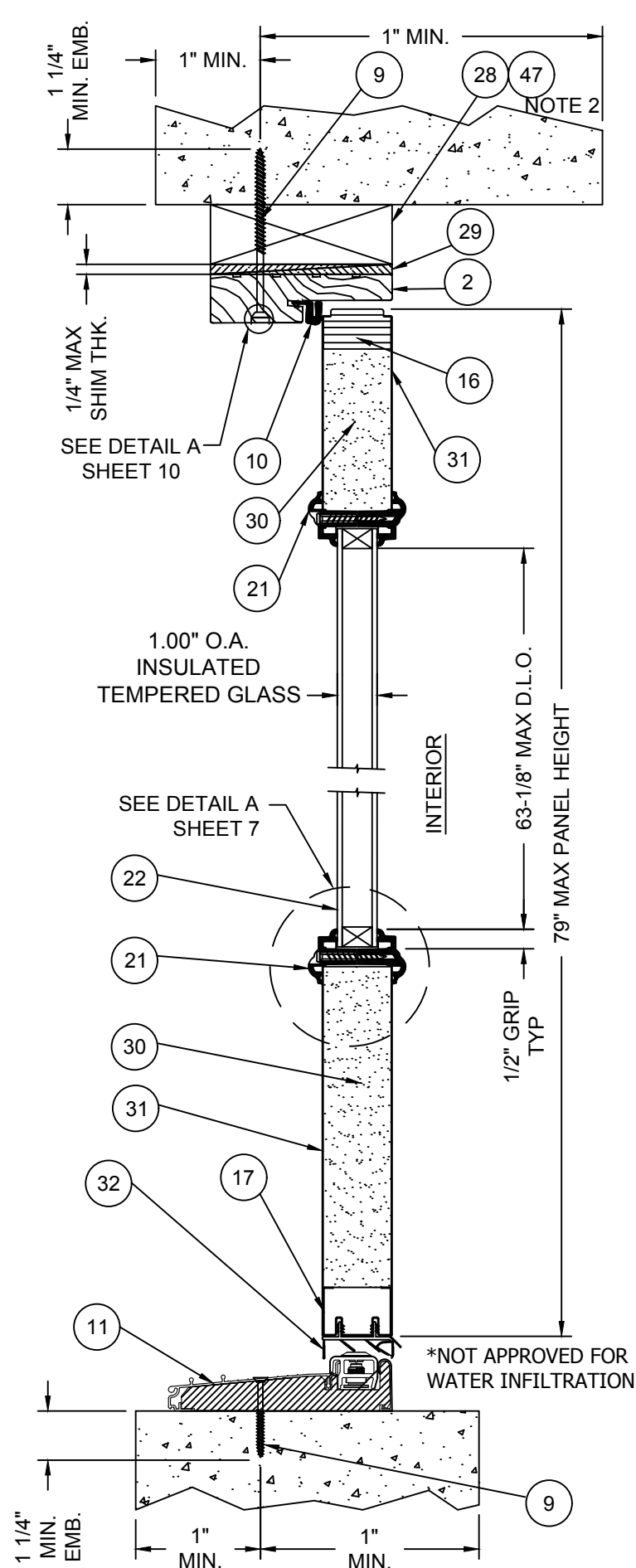
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PRODUCT: FINISHIELD/GLADIATOR STEEL DOOR, WOOD EDGE GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY: VERTICAL CROSS SECTIONS & BILL OF MATERIALS

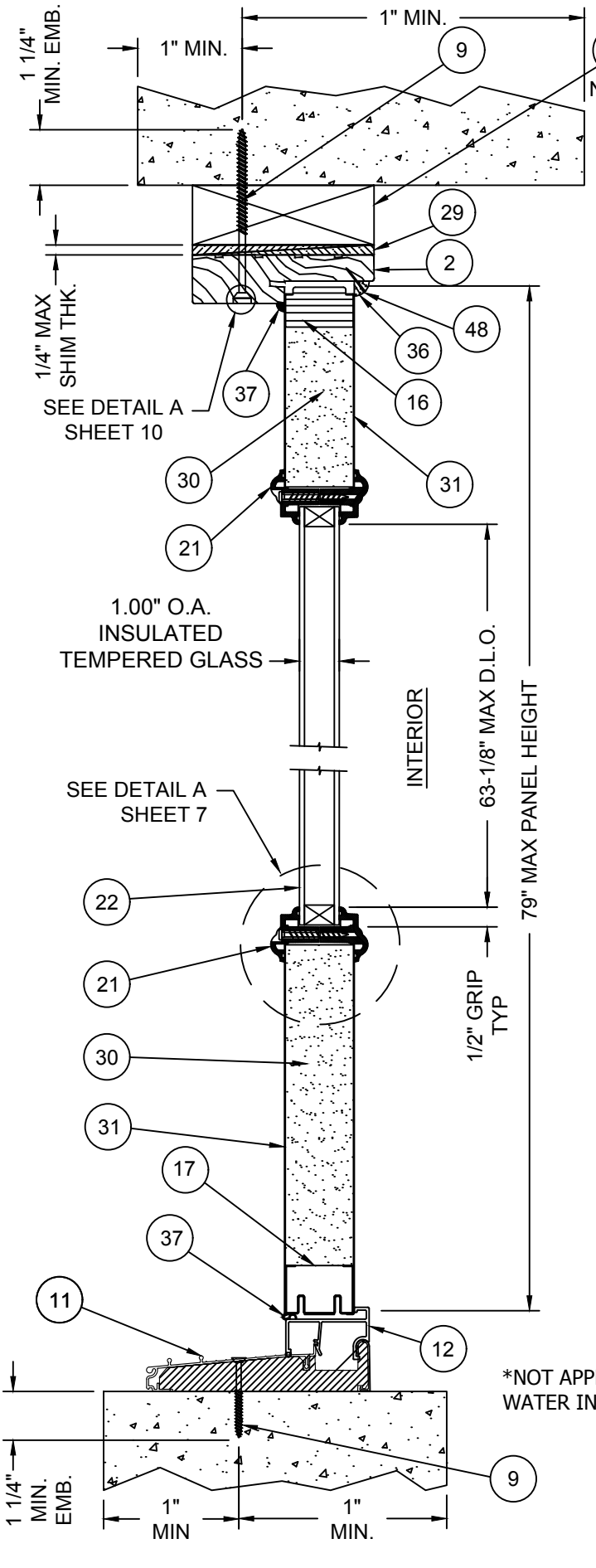
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SHEET 4 OF 14

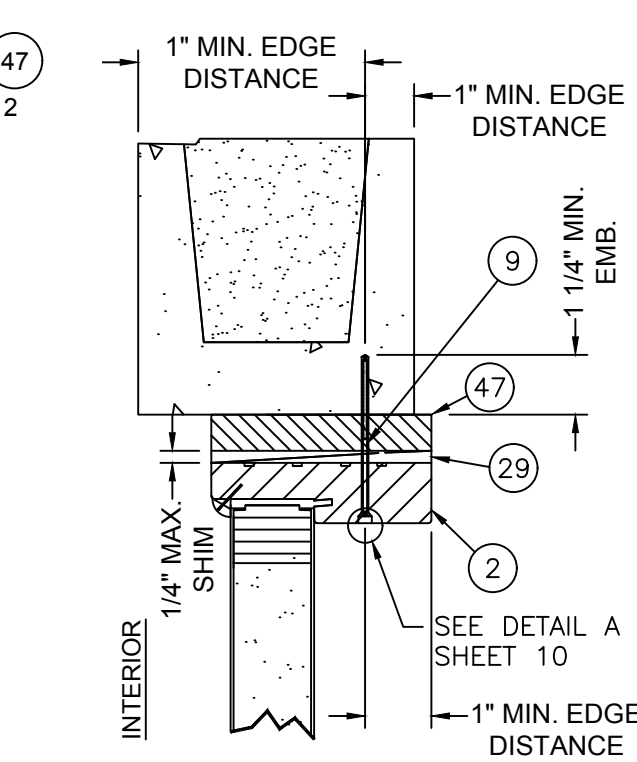
HERMES T. ANDERGO
FLORIDA P.E. NO. 73778
398 E. DANIA BEACH BLVD.
SUITE 338
DANIA BEACH, FL 33004
FBPE CERT. OF AUTH. NO. 29578



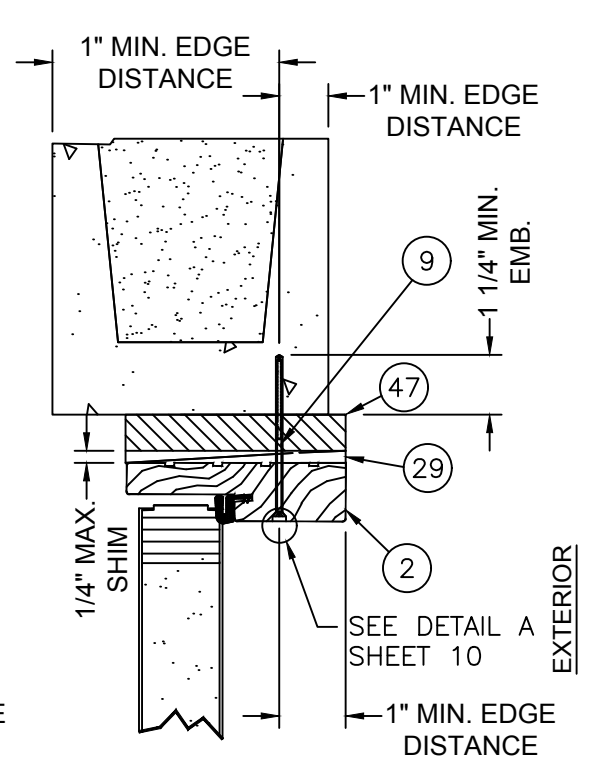
(A) VERTICAL CROSS SECTION, ACTIVE DOOR TYP.
(5) MASONRY AND CONCRETE INSTALLATION
 SCALE: 3" = 1'-0"



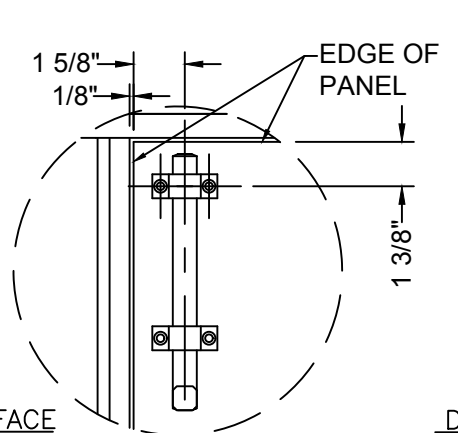
(B) VERTICAL CROSS SECTION, SIDE LITE TYP.
(5) MASONRY AND CONCRETE INSTALLATION
 SCALE: 3" = 1'-0"



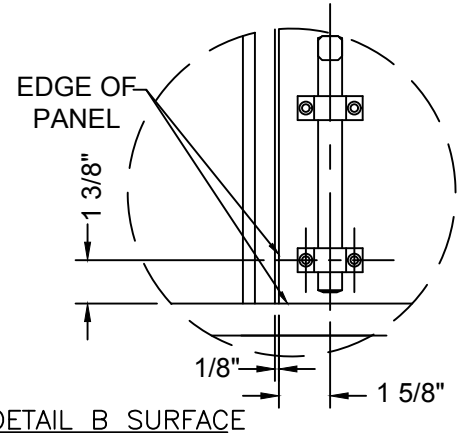
(C) VERTICAL CROSS SECTION
(5) FIXED UNIT 1X BUCK OPTION IN MASONRY & CONCRETE INSTALL
 SCALE: 3" = 1'-0"



(D) VERTICAL CROSS SECTION
(5) OPERATING UNIT 1X BUCK OPTION IN MASONRY & CONCRETE INSTALL
 SCALE: 3" = 1'-0"



DETAIL A SURFACE
 BOLT TOP LOCATION
 SCALE: 2" = 1'-0"



DETAIL B SURFACE
 BOLT BOTTOM LOCATION
 SCALE: 2" = 1'-0"

- NOTES:
- FOR ANCHOR SPACING (ITEMS #5 OR #9), SEE SHEETS 8, 9, 10 & 11.
 - 1X MAY BE UTILIZED AS AN OPTION. FOR VERTICAL SECTIONS, SEE DETAILS **(C)** **(D)** SHEET 5. HORIZONTAL SECTIONS: DETAILS **(L)** **(M)** SHEET 7.
 - TAPCON MASONRY ANCHOR SPACING SAME AS WOOD ANCHOR SCREW CONFIGURATION.
 - OPTIONALLY, ANCHORS CAN BE PLACED IN NARROW SECTION OF HEAD OR JAMB AS LONG AS MINIMUM EMBEDMENT IS ACHIEVED.

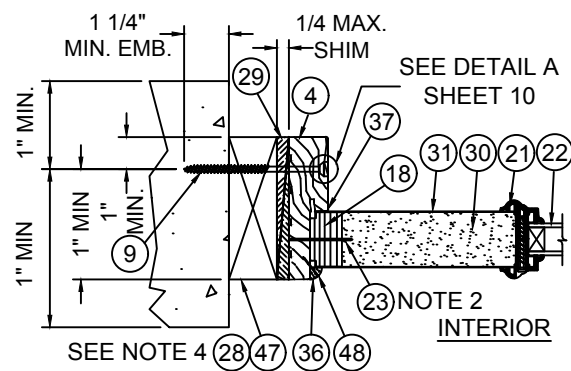
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 PART OR ASSEMBLY:
 VERTICAL CROSS SECTIONS

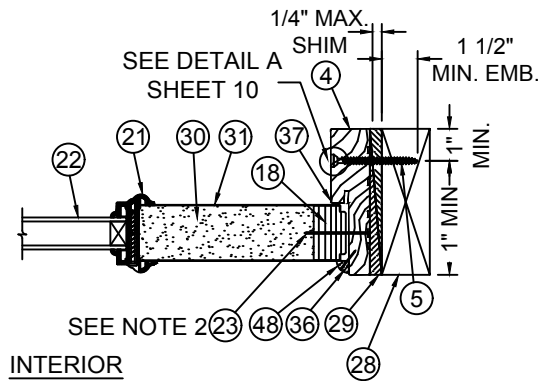
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		ADD POLY PRO NOAH	



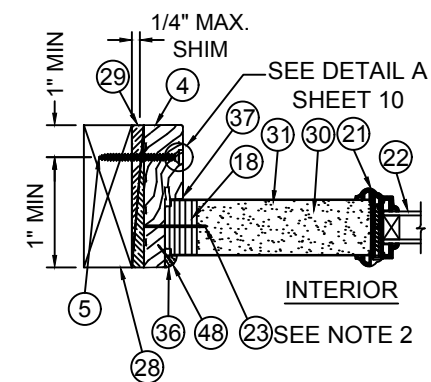
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 SHEET 5 OF 14



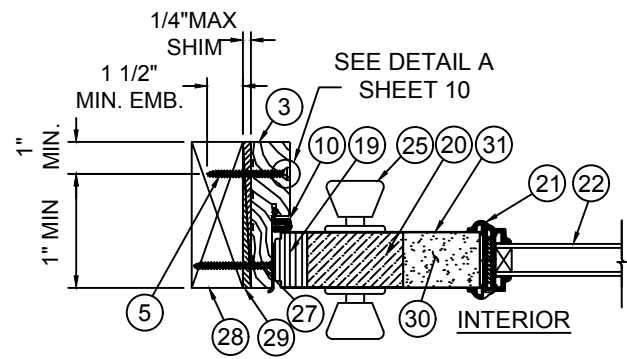
A
6 HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



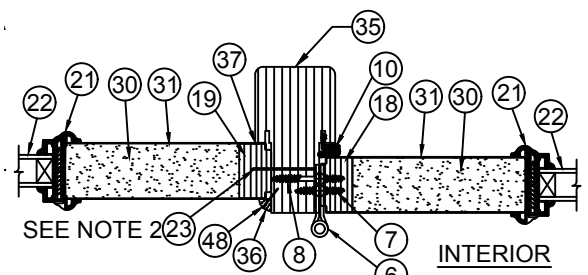
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6 HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"



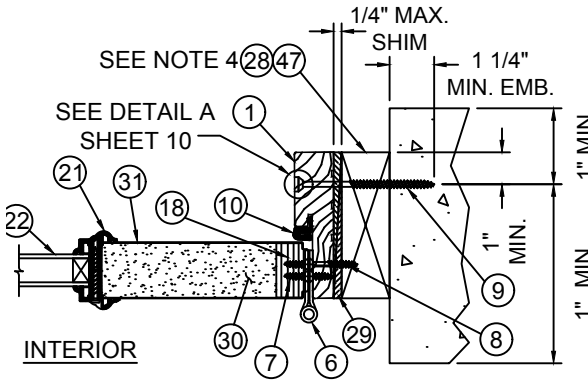
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6 HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"



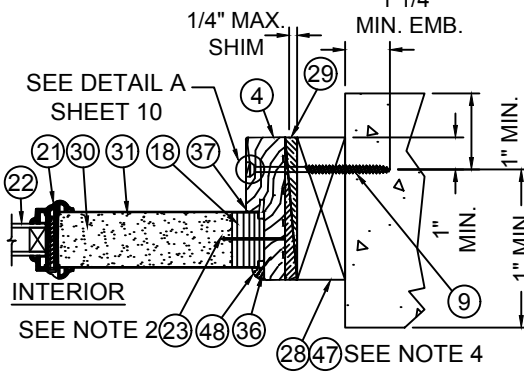
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6 HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"



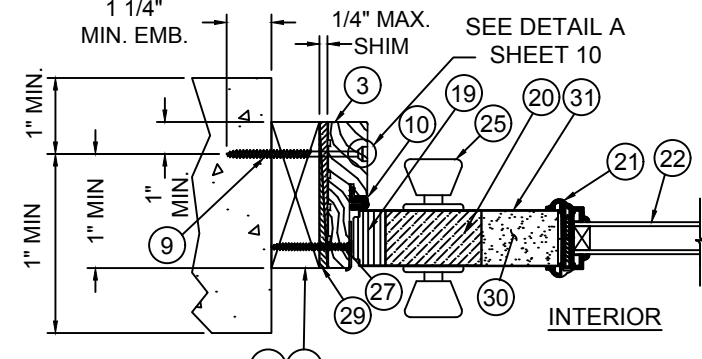
B
6 HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



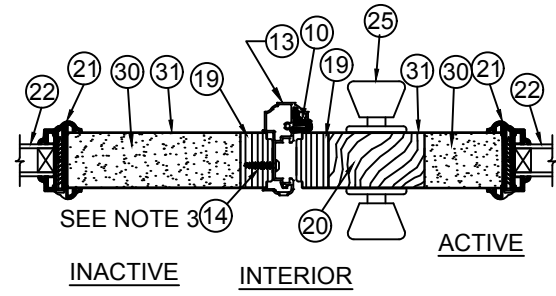
F
6 HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



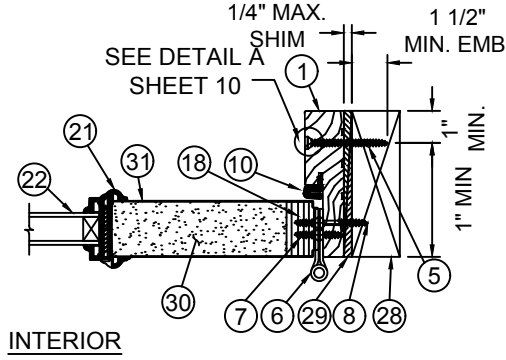
J
6 HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



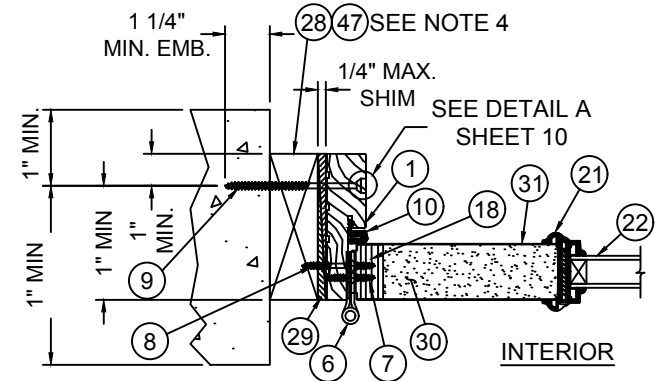
N
6 HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



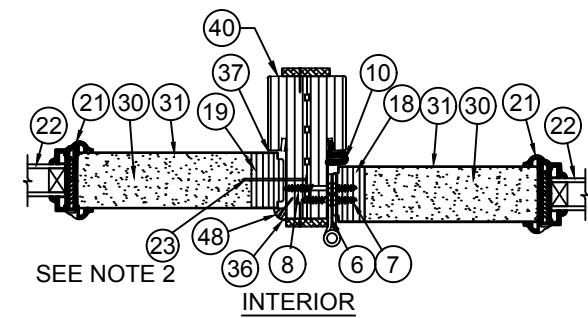
C
6 HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



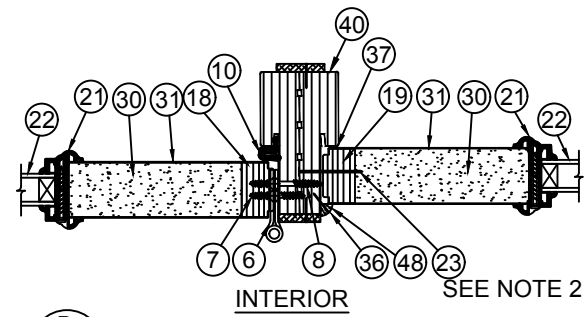
G
6 HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"



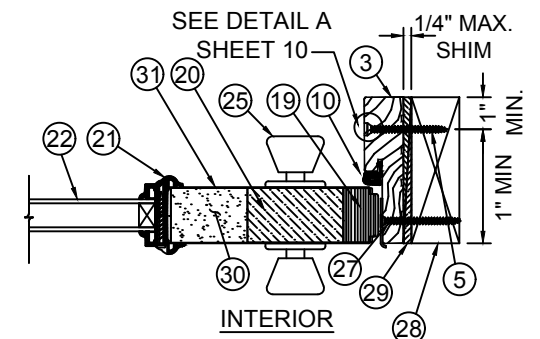
K
6 HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



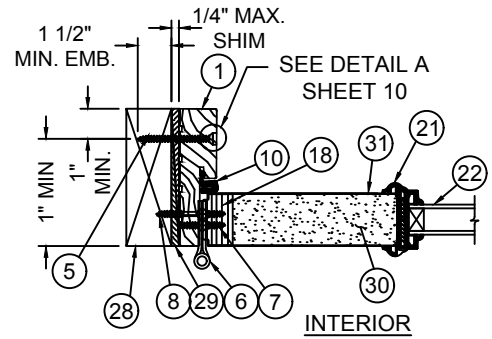
O
6 HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



D
6 HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



H
6 HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"



L
6 HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"

- NOTES:
 1. FOR ANCHOR SPACING (ITEMS #5 OR #9), SEE SHEETS 8, 9, 10 & 11.
 2. SPACING FOR #23 FROM TOP OF SIDELITE DOWN (SEE SHEET 9).
 3. ASTRAGAL SCREW PATTERN SPACING FOR #13:
 FROM BOTTOM: 1/2", 2", 3 1/2", 20", 24 3/4".
 FROM TOP: 1/2", 2", 3 1/2", 20", 24 3/4", 39".
 4. 1X MAY BE UTILIZED AS AN OPTION. FOR VERTICAL SECTIONS, SEE DETAILS (C/D) SHEET 5. HORIZONTAL SECTIONS: DETAILS (K/L) SHEET 7.
 5. TAPCON MASONRY ANCHOR SPACING SAME AS WOOD ANCHOR SCREW CONFIGURATION.
 6. OPTIONALLY, ANCHOR CAN BE PLACED IN NARROW SECTION OF HEAD OR JAMB AS LONG AS MINIMUM EMBEDMENT IS ACHIEVED.

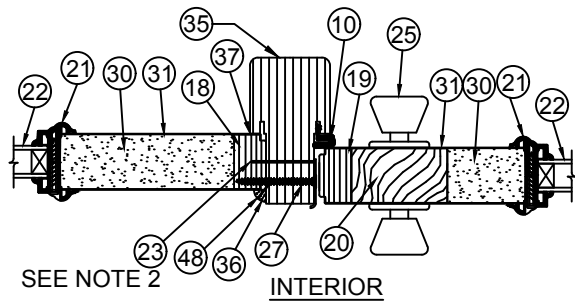
JELD-WEN, INC.
 3737 LAKEPORT BLVD.
 KLAMATH FALLS, OR, 97601
 PH. 541-882-3451

PRODUCT:
 FINISH/SLIDER
 STEEL DOOR, WOOD EDGE
 GLAZED 12-0x6-8 INSWING DOOR SYSTEM
 PART OR ASSEMBLY:
 HORIZONTAL CROSS SECTIONS

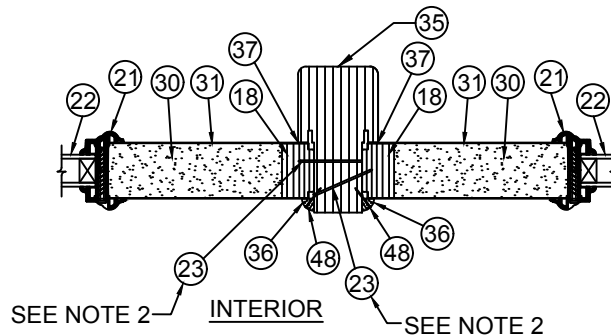
TB	ADD ADA THRSHD	CHGD CORE DEFIN.	PRODUCT NAME	CHANGED	ADDED FULL LITE	OPT. IN GEN NOTES	ADD POLY PRO NOA#	REVISIONS	BY
G	01/14/2020								
F	08/24/2017								
E	11/24/2014								
D	08/14/2012								

DATE:	6/25/08
SCALE:	AS NOTED
DWG. BY:	WBD
CHK. BY:	S. FREY
DRAWING NO.:	JW192008
SHEET	6 OF 14

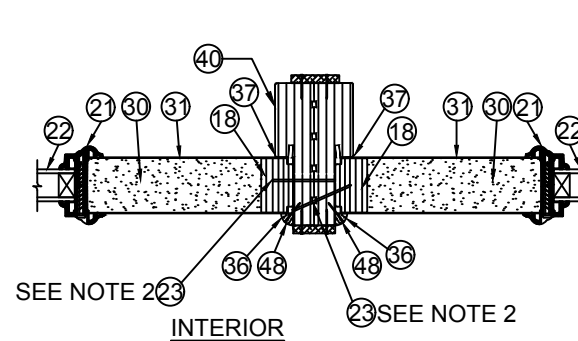




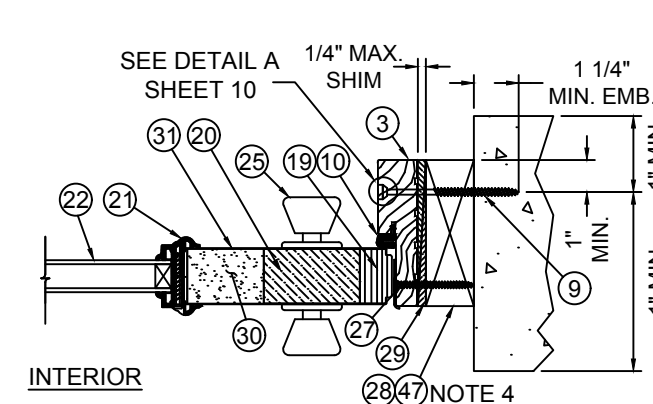
A HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



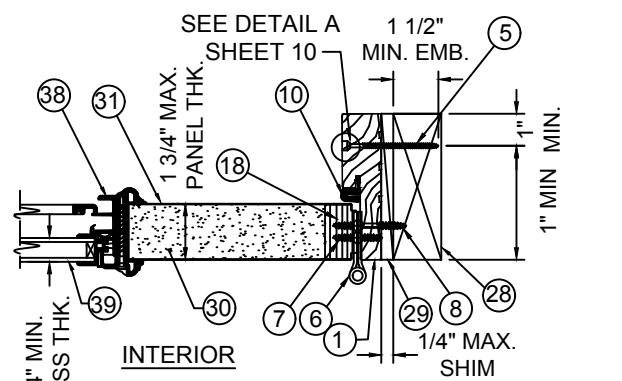
B HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



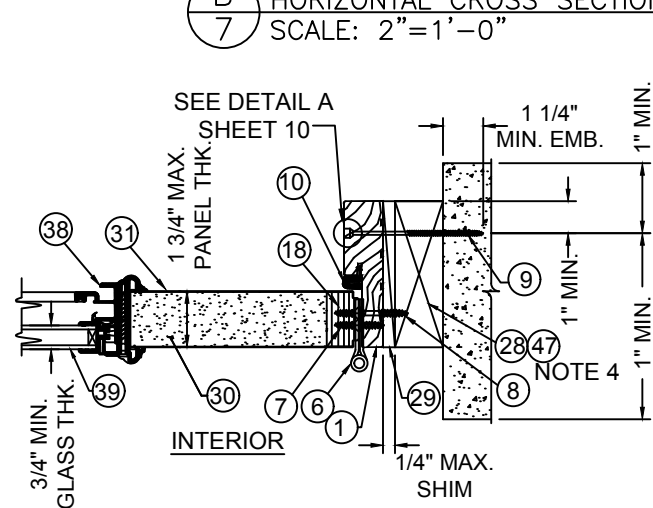
C HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



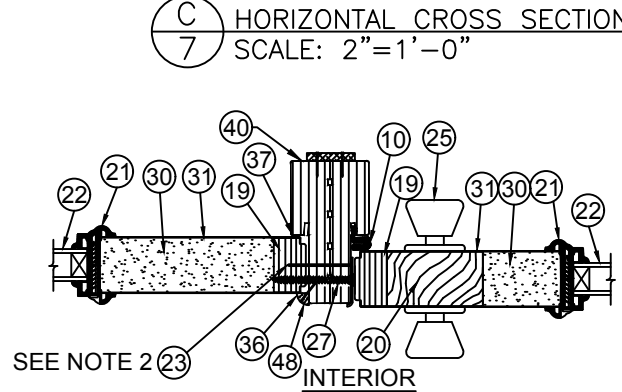
D HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



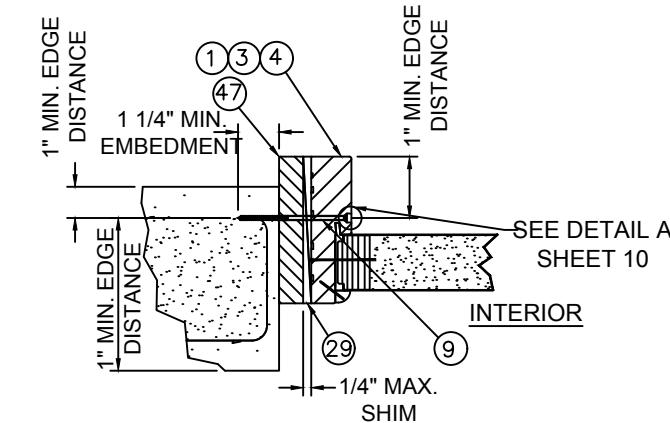
E HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 2"=1'-0"



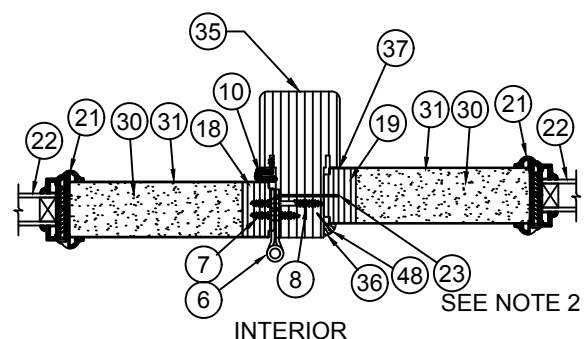
F HORIZONTAL CROSS SECTION
MASONRY & CONCRETE INSTALL
SCALE: 2"=1'-0"



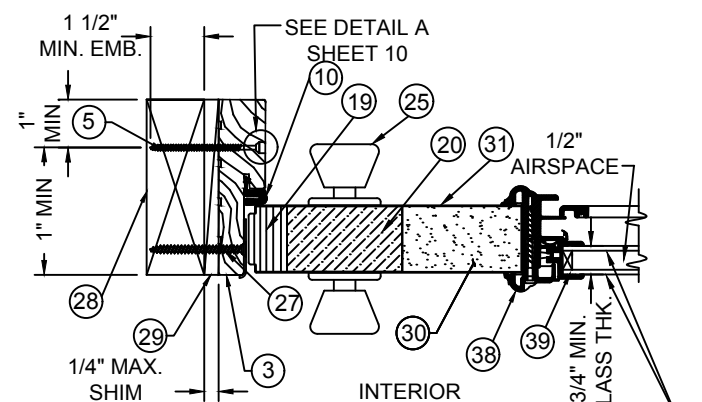
G HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



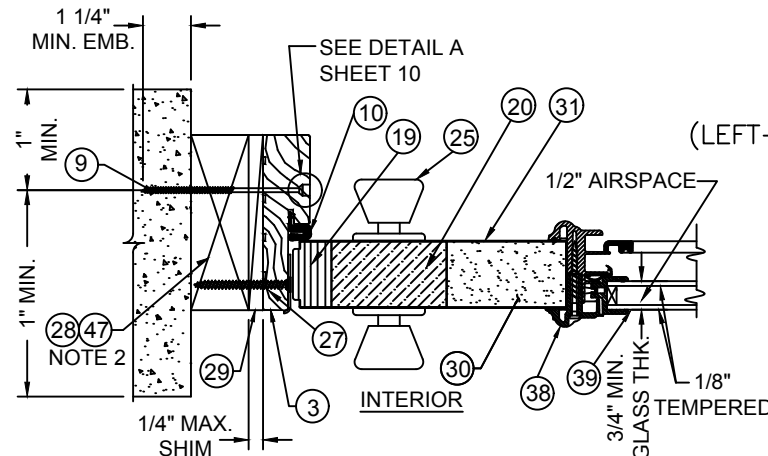
H HORIZONTAL CROSS SECTION
FIXED UNIT 1X BUCK OPTION IN
MASONRY & CONCRETE INSTALL
(LEFT-HAND ANCHOR SHOWN, RIGHT-HAND ANCHOR SIMILAR)



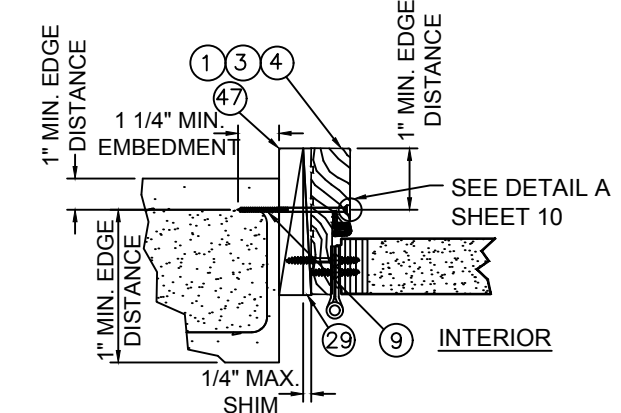
I HORIZONTAL CROSS SECTION
SCALE: 2"=1'-0"



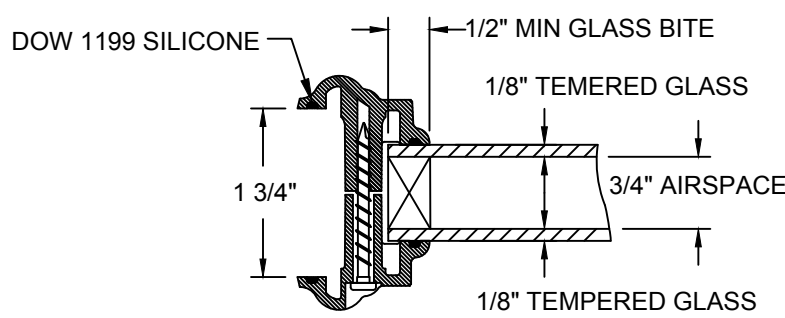
J MODEL 799 VENTED HALF LITE
HORIZONTAL CROSS SECTION
WOOD INSTALLATION
SCALE: 3"=1'-0"



K HORIZONTAL CROSS SECTION
MASONRY AND CONCRETE INSTALLATION
SCALE: 3"=1'-0"



L HORIZONTAL CROSS SECTION
OPERATING UNIT 1X BUCK OPTION IN
MASONRY & CONCRETE INSTALL
(LEFT-HAND ANCHOR SHOWN, RIGHT-HAND ANCHOR SIMILAR)



GLAZING DETAIL A
SCALE: 6"=1'-0"

- NOTES:
- FOR ANCHOR SPACING (ITEMS #5 OR #9), SEE SHEETS 8, 9, 10 & 11.
 - SPACING FOR #23 FROM TOP OF SIDELITE DOWN (SEE SHEET 9).
 - ASTRAGAL SCREW PATTERN SPACING FOR #13:
FROM BOTTOM: 1/2", 2", 3 1/2", 20", 24 3/4".
FROM TOP: 1/2", 2", 3 1/2", 20", 24 3/4", 39".
 - 1X MAY BE UTILIZED AS AN OPTION. FOR VERTICAL SECTIONS, SEE DETAILS (C/5) (D/5) SHEET 5. HORIZONTAL SECTIONS: DETAILS (K/7) (L/7) SHEET 7.
 - TAPCON MASONRY ANCHOR SPACING SAME AS WOOD ANCHOR SCREW CONFIGURATION.
 - OPTIONALLY, ANCHOR CAN BE PLACED IN NARROW SECTION OF HEAD OR JAMB AS LONG AS MINIMUM EMBEDMENT IS ACHIEVED.

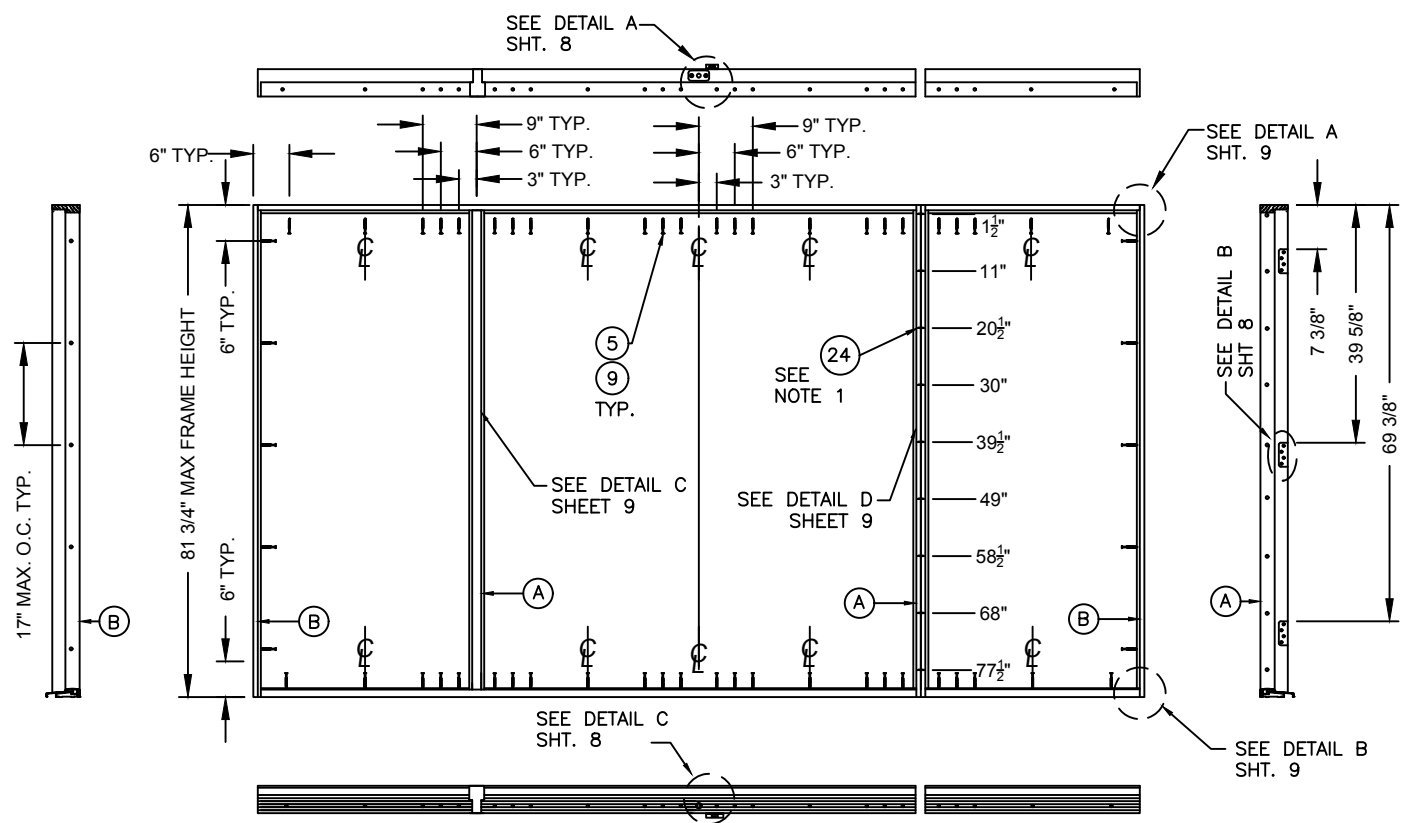
JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT:
FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:

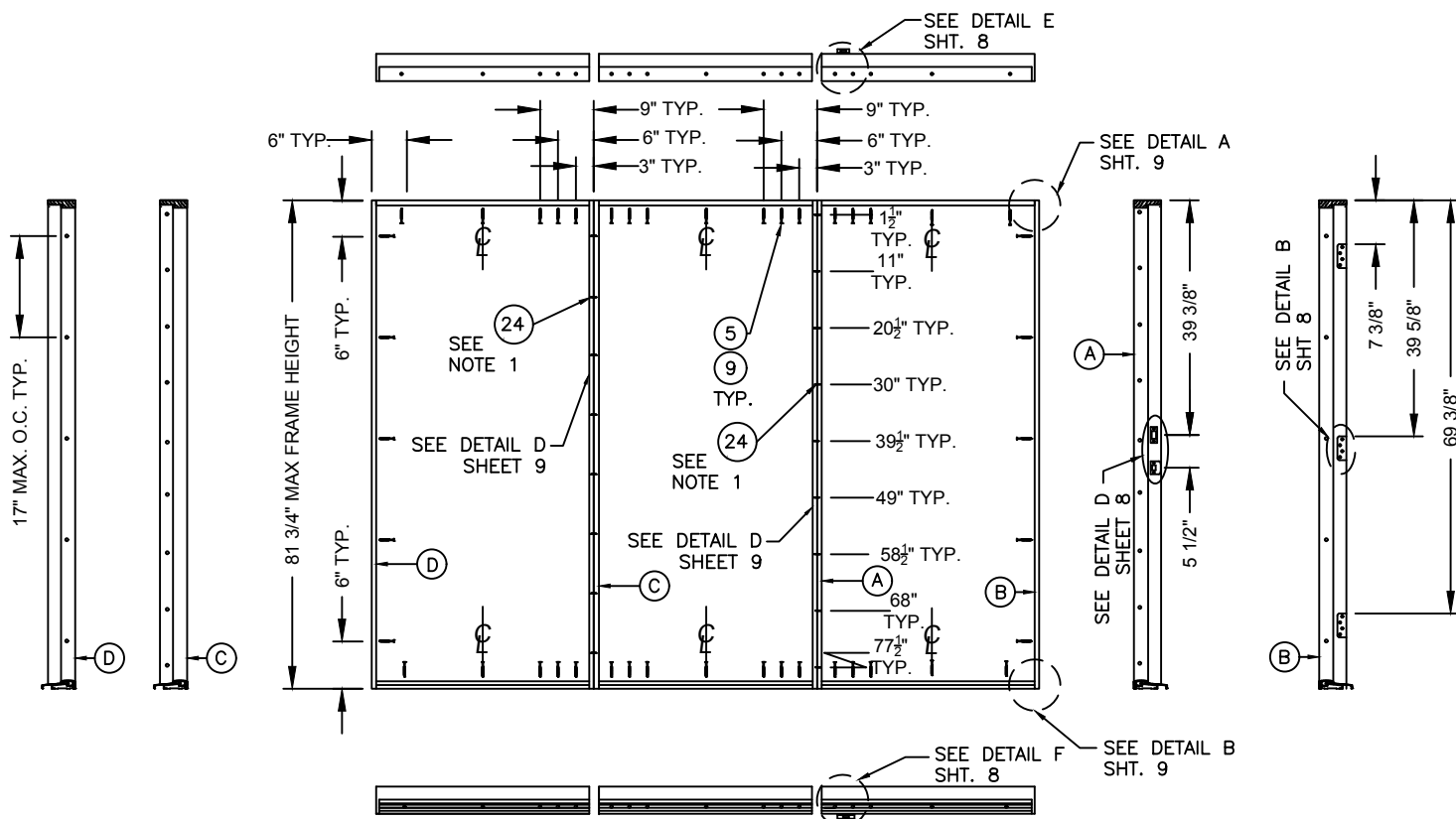
NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSILD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME	SM
D	08/14/2012	ADDED FULL LITE	GL
		OPT. IN GEN NOTES	
		ADD POLY PRO NOA#	

DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 7 OF 14

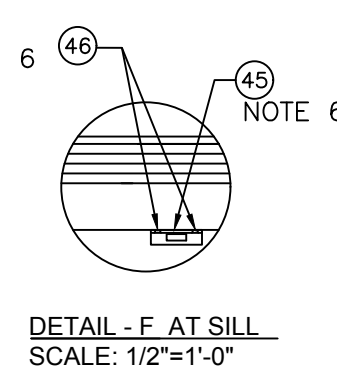
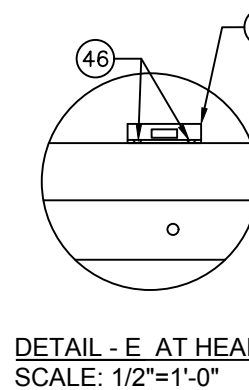
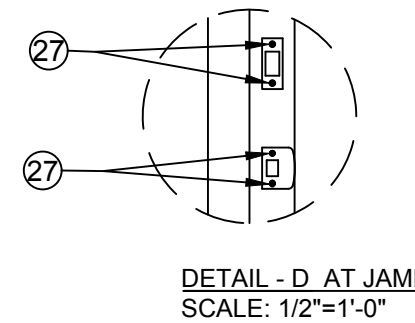
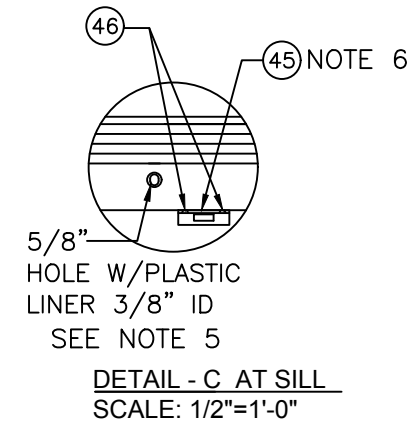
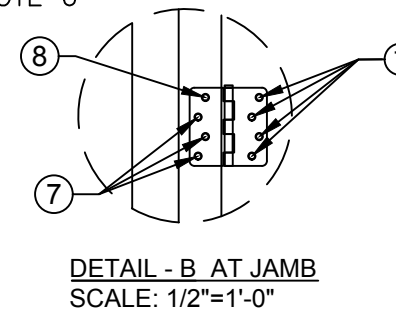
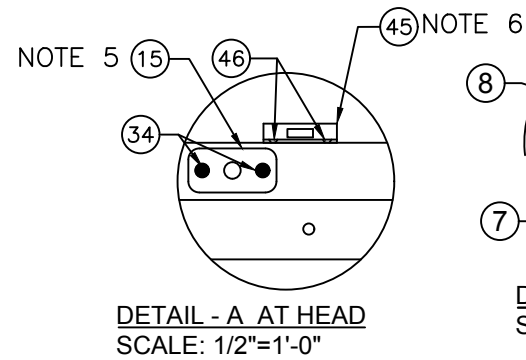




ANCHORING LOCATIONS QUAD UNIT OXXO
INSWING UNIT W/2 SIDELITES (OXXO)



ANCHORING LOCATIONS TRI UNIT OOX
INSWING UNIT W/2 SIDELITES (OOX)



NOTES:

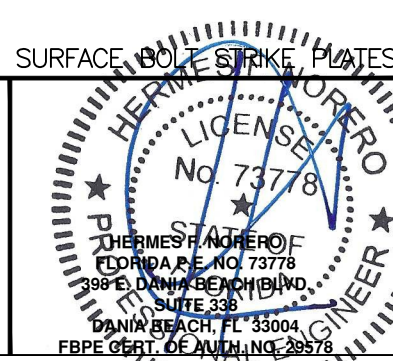
- CORRUGATED FASTENERS TO BE APPLIED ON BOTH INTERIOR AND EXTERIOR SURFACES AT SPACING SHOWN, +/-1", FOR TOTAL OF NINE FASTENERS PER SIDE.
- CORRUGATED FASTENERS ARE UTILIZED ON DOUBLE BACK JAMBS ONLY. OMIT ON SOLID MULL POST CONFIGURATIONS.
- SEE SHEET 9 FOR SIDELITE FASTENER LOCATIONS.
- SEE SHEET 9 FOR SIDELITE BRAD NAIL LOCATIONS FOR QUARTER ROUND MOULDING ATTACHMENT.
- ASTRAGAL THROW BOLT HOLES AT HEAD ARE DRILLED AT FABRICATION WHEN ASTRAGAL IS APPLIED AND THROW BOLT LOCATIONS ARE DETERMINED. SILL THROW BOLT HOLE FOR PLASTIC LINER IS DRILLED IN THE FIELD FOR PROPER LINER PLACEMENT. TOP ASTRAGAL PLATE IS INSTALLED IN THE FIELD.
- TOP AND BOTTOM SURFACE BOLTS ARE APPLIED AT FABRICATION. SURFACE BOLT STRIKE PLATES ARE ATTACHED IN THE FIELD.

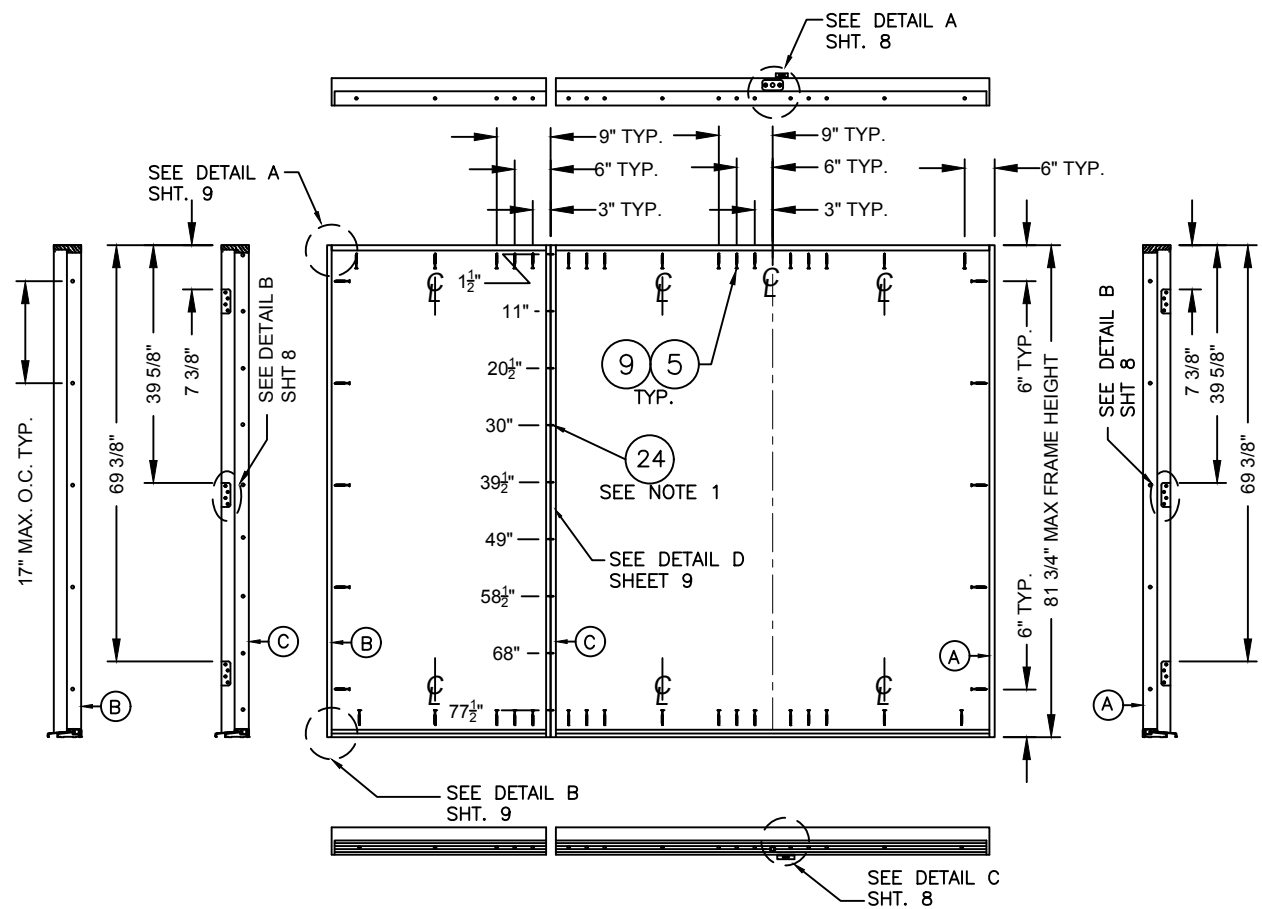
JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT:
FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:
ANCHORING LOCATIONS

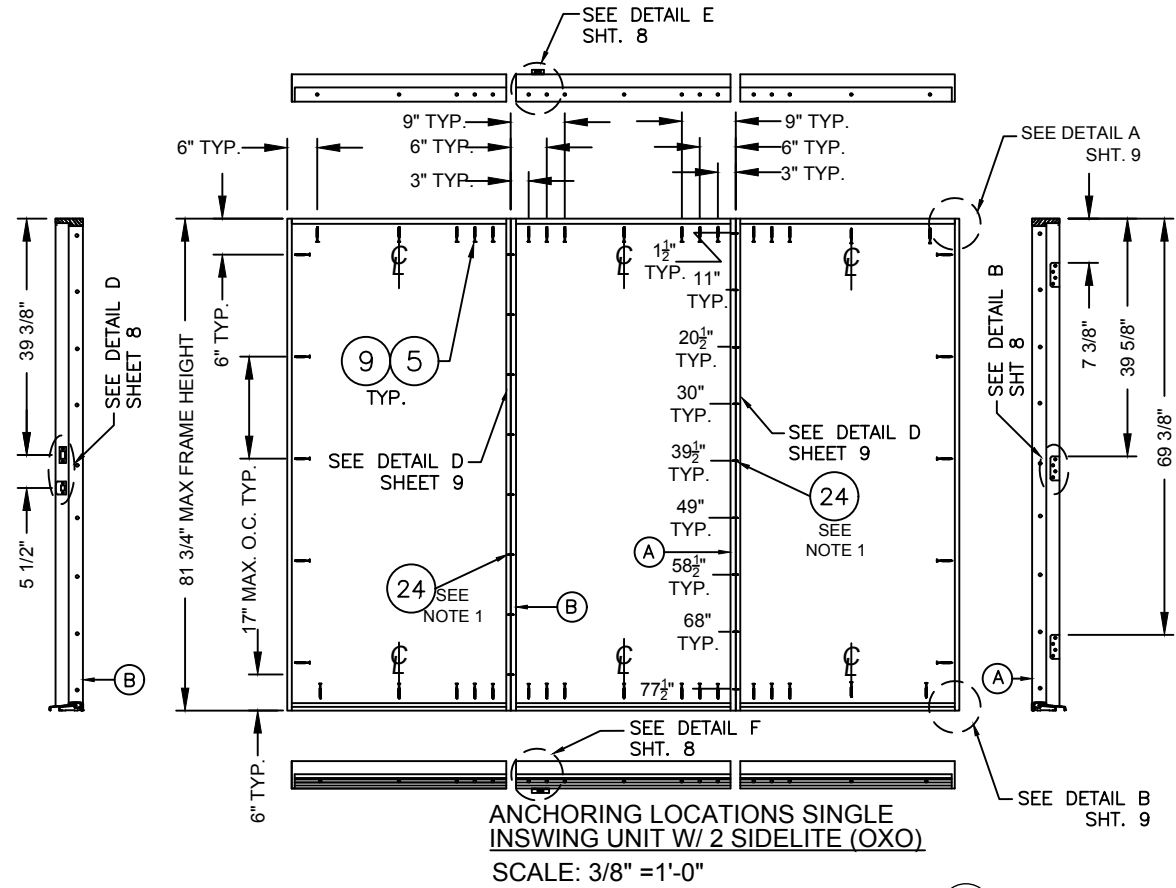
NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSOLD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME CHANGED	SM
D	08/14/2012	ADDED FULL LITE	GL
		OPT. IN GEN NOTES	
		ADD POLY PRO NOA#	GL

DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 8 OF 14

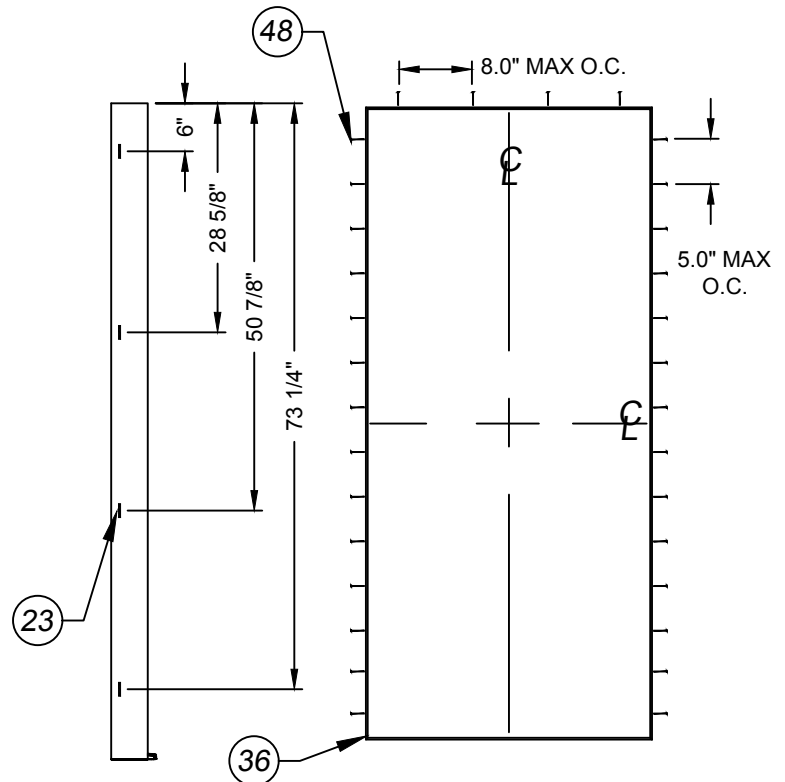




ANCHORING LOCATIONS DOUBLE INSWING UNIT W/ 1 SIDELITE (OXX)
SCALE: 3/8" = 1'-0"

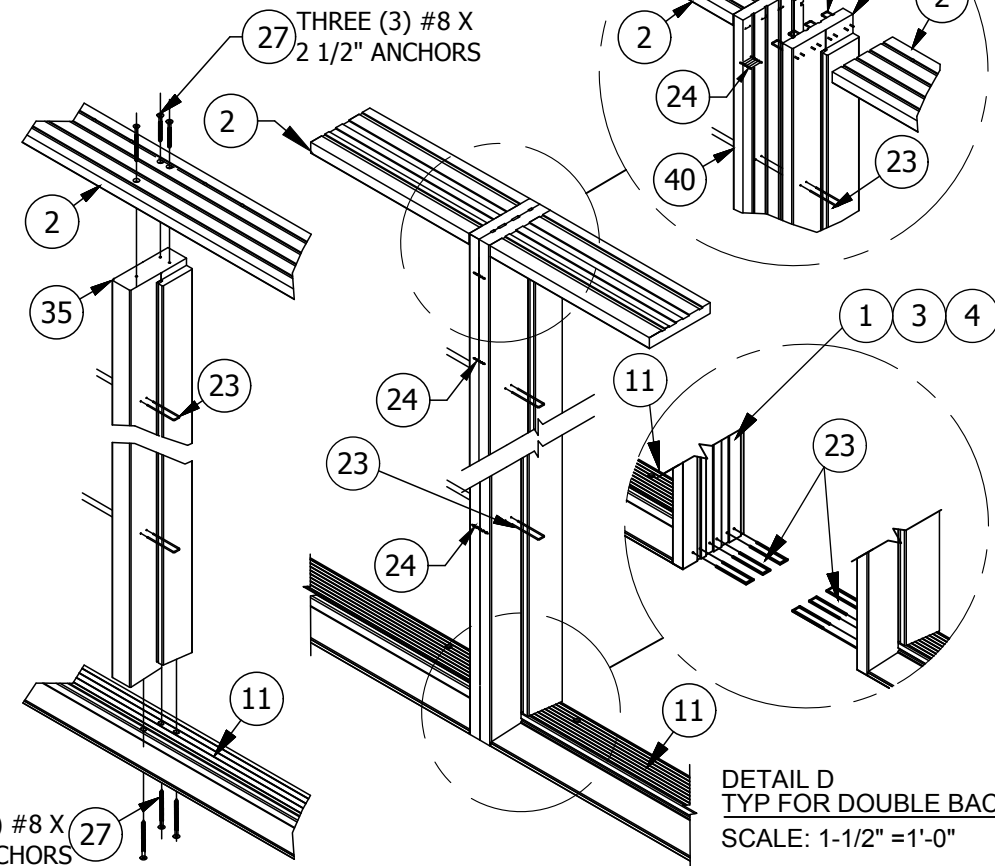


ANCHORING LOCATIONS SINGLE INSWING UNIT W/ 2 SIDELITE (OXO)
SCALE: 3/8" = 1'-0"

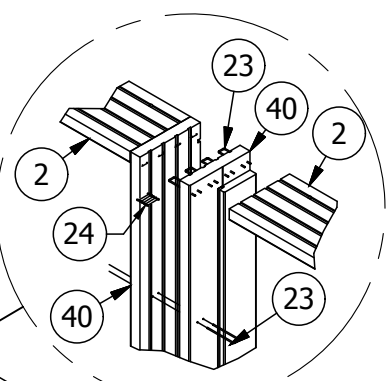


STAPLE LOCATIONS TYPICAL FOR ALL SIDELITES
SCALE: 3/8" = 1'-0"

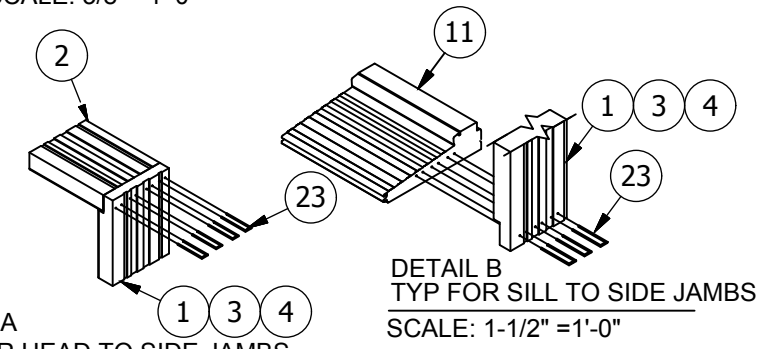
BRAD LOCATIONS TYPICAL FOR ALL SIDELITES
SCALE: 3/8" = 1'-0"



DETAIL C TYP FOR MULL POST
SCALE: 1-1/2" = 1'-0"



DETAIL A TYP FOR HEAD TO SIDE JAMBS
SCALE: 1-1/2" = 1'-0"



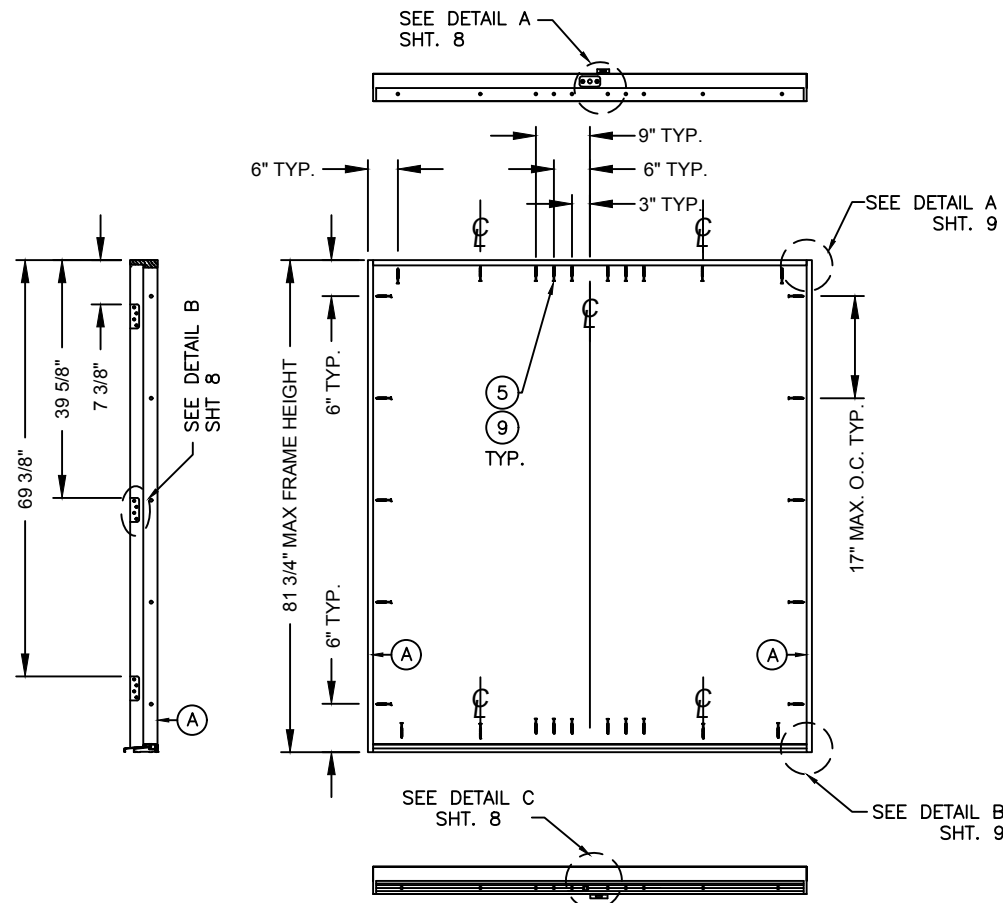
DETAIL B TYP FOR SILL TO SIDE JAMBS
SCALE: 1-1/2" = 1'-0"

NOTES:

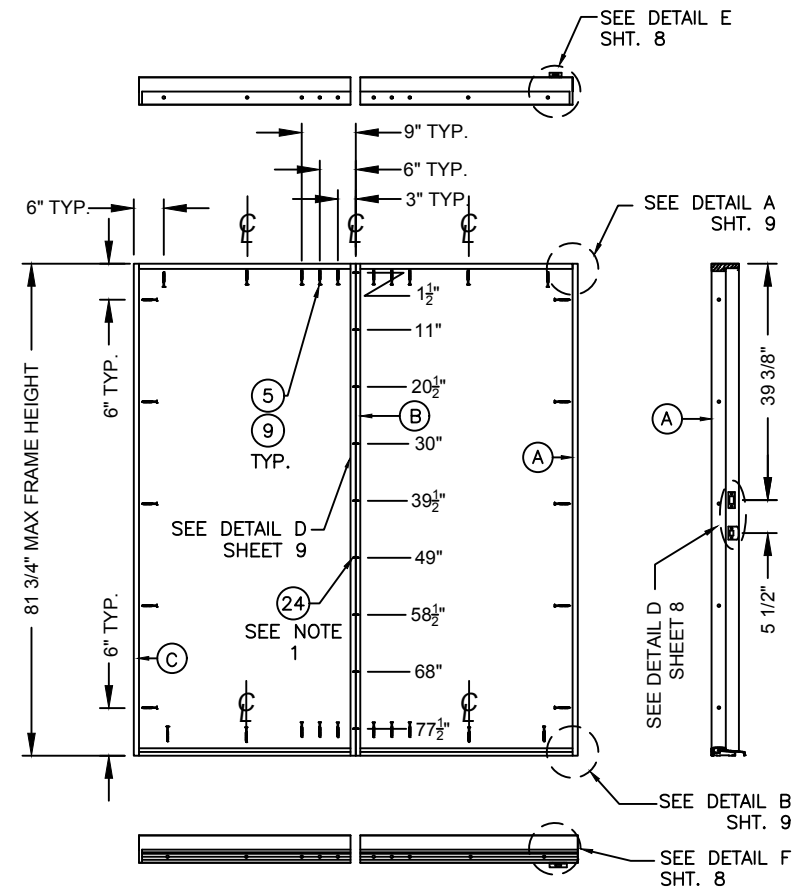
1. CORRUGATED FASTENERS TO BE APPLIED ON BOTH INTERIOR AND EXTERIOR SURFACES AT SPACING SHOWN, +/- 1", FOR TOTAL OF NINE FASTENERS PER SIDE.
2. CORRUGATED FASTENERS ARE UTILIZED ON DOUBLE BACK JAMBS ONLY. OMIT ON SOLID MULL POST CONFIGURATIONS.
3. SEE SHT 9 FOR SIDELITE FASTENER LOCATIONS.
4. SEE SHT 9 FOR SIDELITE BRAD NAIL LOCATIONS FOR QUARTER ROUND MOLDING ATTACHMENT.
5. OPTIONALLY, ANCHORS (ITEMS #5 OR #9) CAN BE PLACED IN NARROW SECTION OF JAMB OR HEAD AS LONG AS MINIMUM EMBEDMENT IS MET.
6. ALL VIEWS FROM INTERIOR.



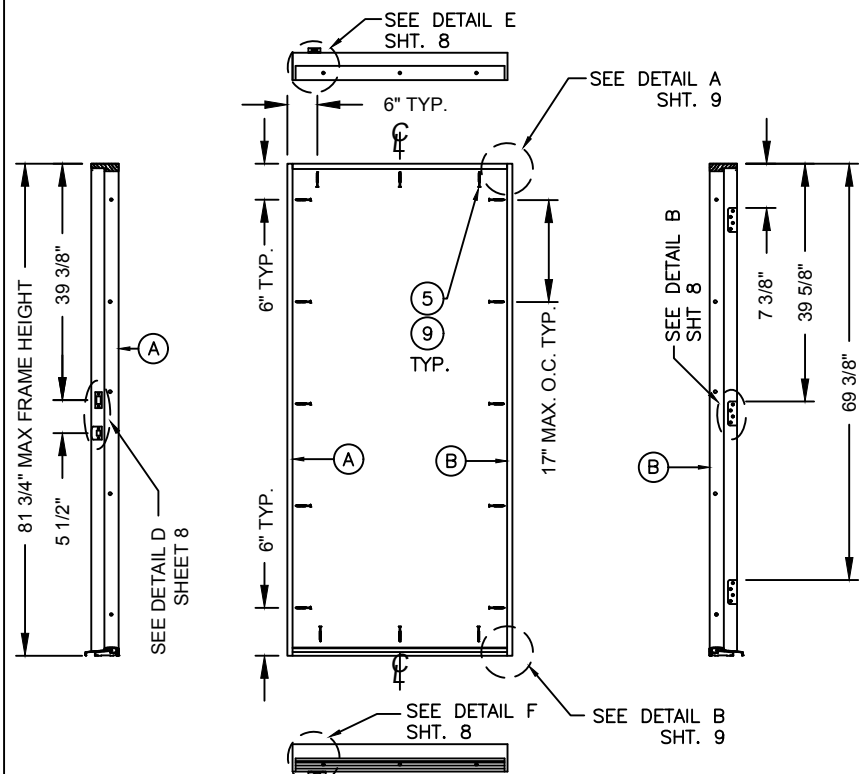
JELD-WEN, INC. 3737 LAKEPORT BLVD. KLAMATH FALLS, OR, 97601 PH. 541-882-3451	
PRODUCT: FINISHIELD/GLADIATOR STEEL DOOR, WOOD EDGE GLAZED 12-0x6-8 INSWING DOOR SYSTEM	PART OR ASSEMBLY: ANCHORING LOCATIONS
TB JH SM CHANGED ADDED FULL LITE OPT. IN GEN NOTES ADD POLY PRO NOAH#	BY GL NO. DATE REVISIONS
G 01/14/2020 F 08/24/2017 E 11/24/2014 D 08/14/2012	DATE: 6/25/08 SCALE: AS NOTED DWG. BY: WBD CHK. BY: S. FREY DRAWING NO.: JW192008
SHEET 9 OF 14	



ANCHORING LOCATIONS
DOUBLE INSWING UNIT (XX)
SCALE: 3/8" = 1'-0"

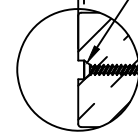


ANCHORING LOCATIONS SINGLE
INSWING UNIT W/ 1 SIDELITE (OX) OR (XO)
SCALE: 3/8" = 1'-0"



ANCHORING LOCATIONS SINGLE
INSWING UNIT X
SCALE: 3/8" = 1'-0"

3/16" C-SINK. NOTE



- 1-USE #10 WOOD INSTALLATION SCREW W/ 1.50" MIN. EMBEDMENT WHEN INSTALLING INTO WOOD SUBSTRATE AT HEAD & JAMBS.
- 2-USE #8 x 2 1/2" PFH WOOD SCREW WHEN INSTALLING INTO MULLIONS.
- 3-USE 3/16" ITW TAPCON ANCHOR W/ 1 1/4" MIN. EMBED. WHEN INSTALLING INTO CONCRETE/MASONRY SUBSTRATE AT SIDELITE SILLS.

DETAIL - A
SCALE: 1/4" = 1'-0"

NOTES:

1. CORRUGATED FASTENERS TO BE APPLIED ON BOTH INTERIOR AND EXTERIOR SURFACES AT SPACING SHOWN, +/-1", FOR TOTAL OF NINE FASTENERS PER SIDE.
2. CORRUGATED FASTENERS ARE UTILIZED ON DOUBLE BACK JAMBS ONLY. OMIT ON SOLID MULL POST CONFIGURATIONS.
3. SEE SHT 9 FOR SIDELITE FASTENER LOCATIONS.
4. SEE SHT 9 FOR SIDELITE BRAD NAIL LOCATIONS FOR QUARTER ROUND MOLDING ATTACHMENT.
5. OPTIONALLY, ANCHORS (ITEMS #5 OR #9) CAN BE PLACED IN NARROW SECTION OF JAMB OR HEAD AS LONG AS MINIMUM EMBEDMENT IS MET.
6. ALL VIEWS FROM INTERIOR.

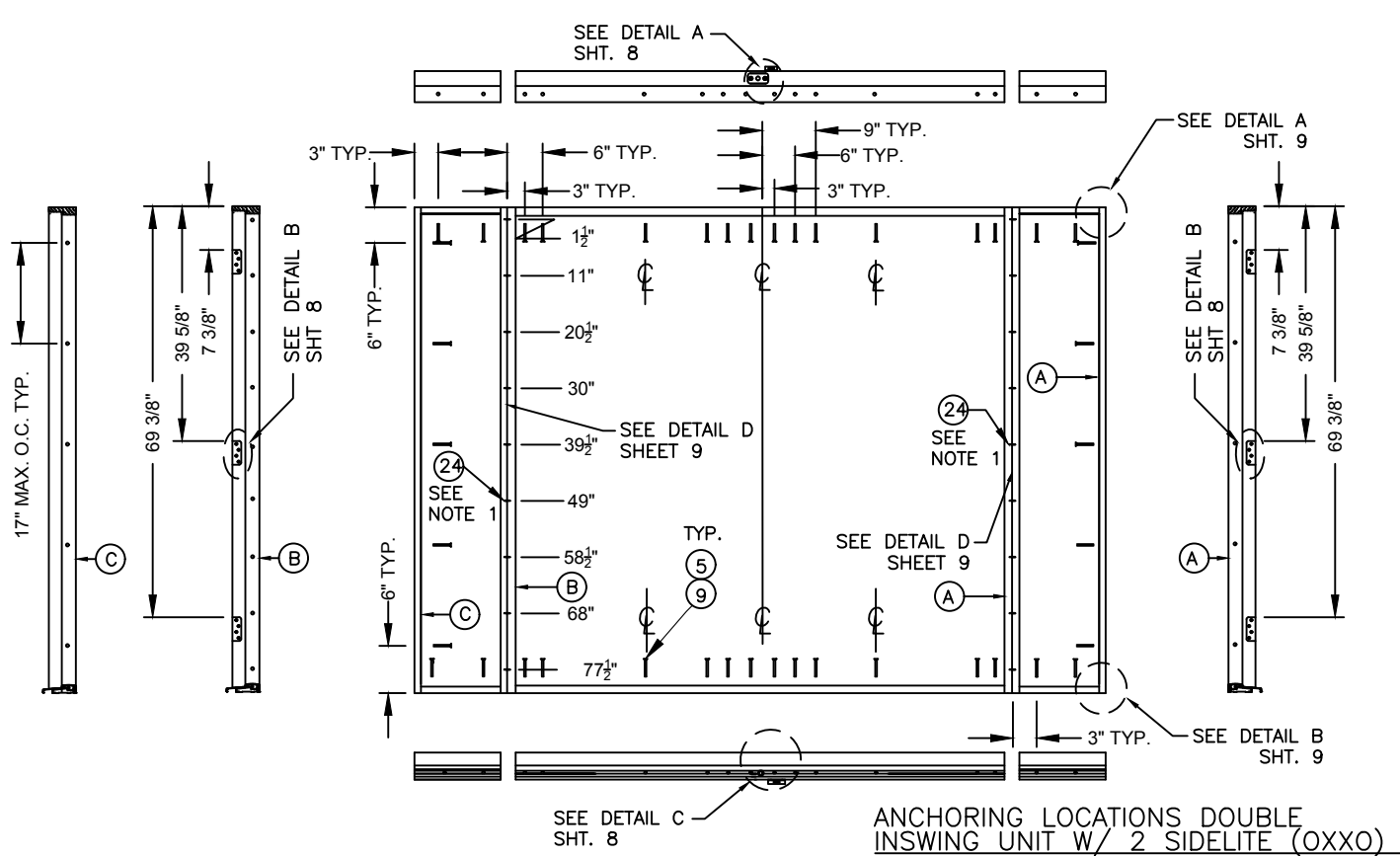
JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT:
FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:
ANCHORING LOCATIONS
& DETAILS

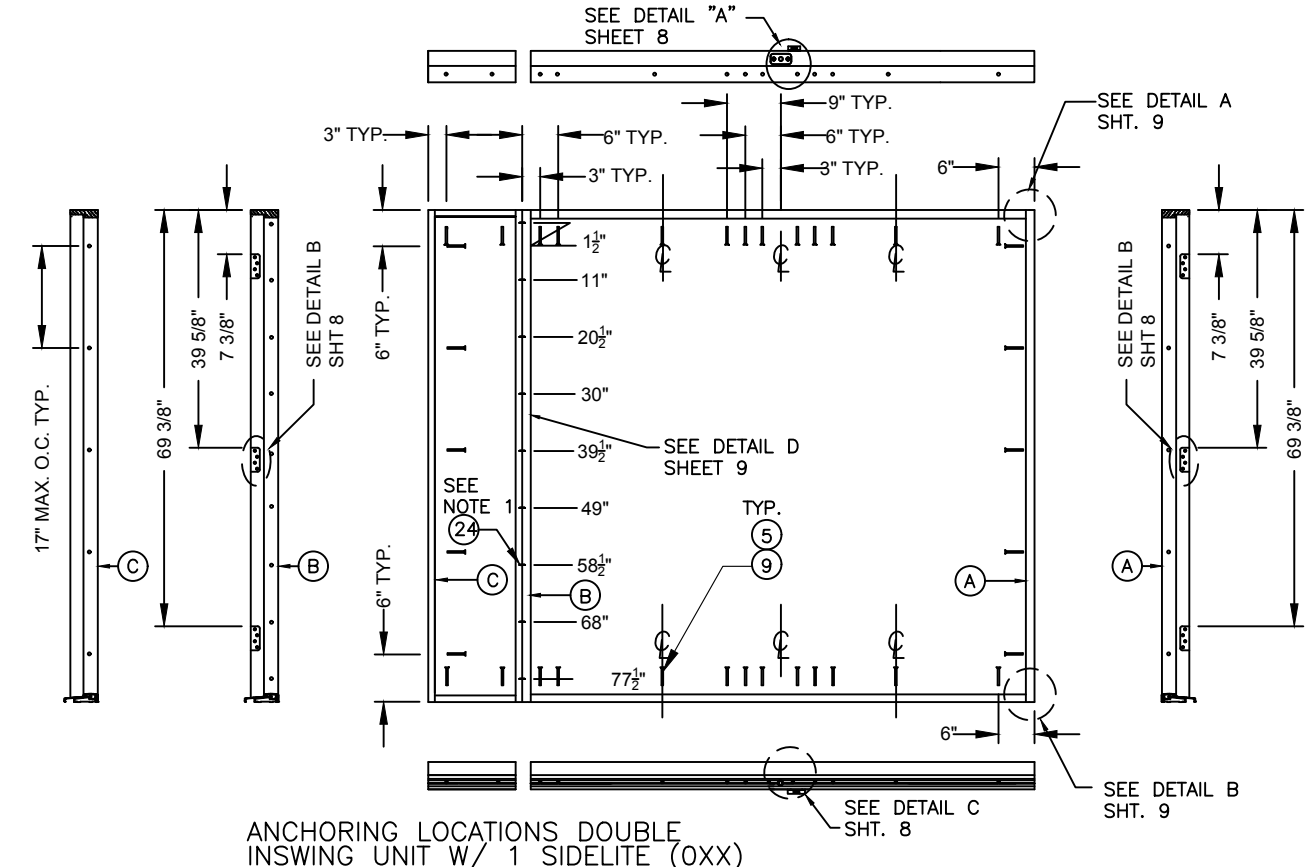
NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSILD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME CHANGED	SM
D	08/14/2012	ADDED FULL LITE OPT. IN GEN NOTES ADD POLY PRO NOA#	GL

DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 10 OF 14

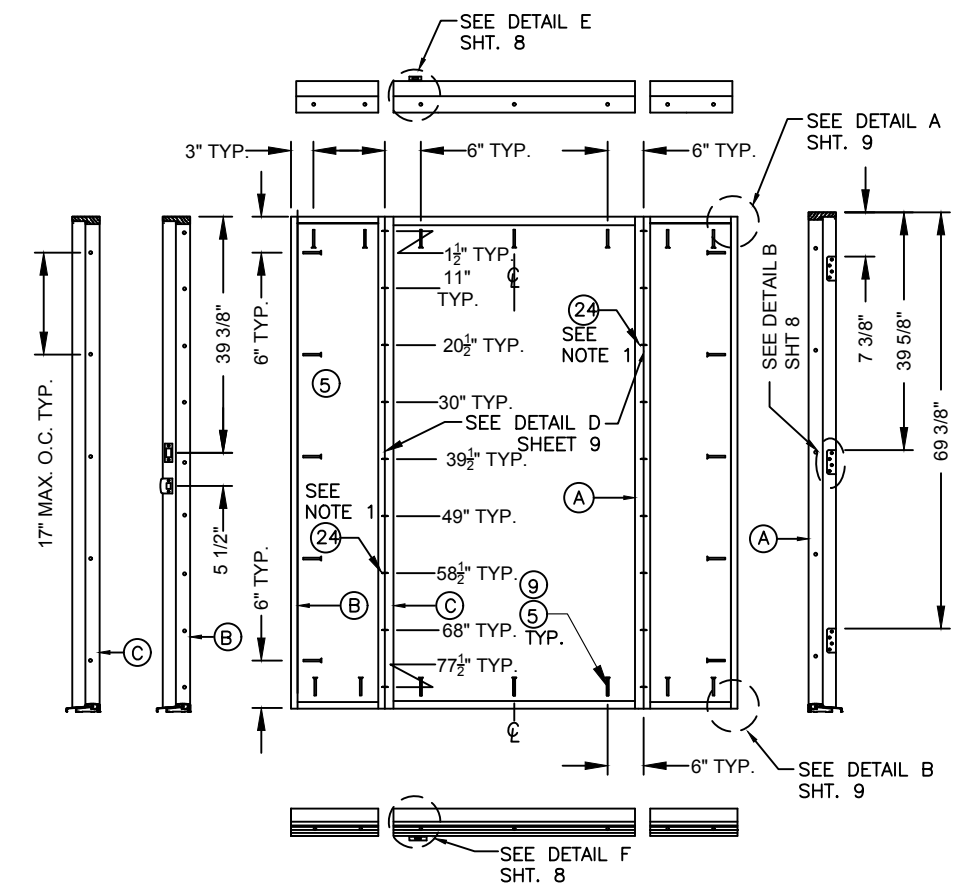




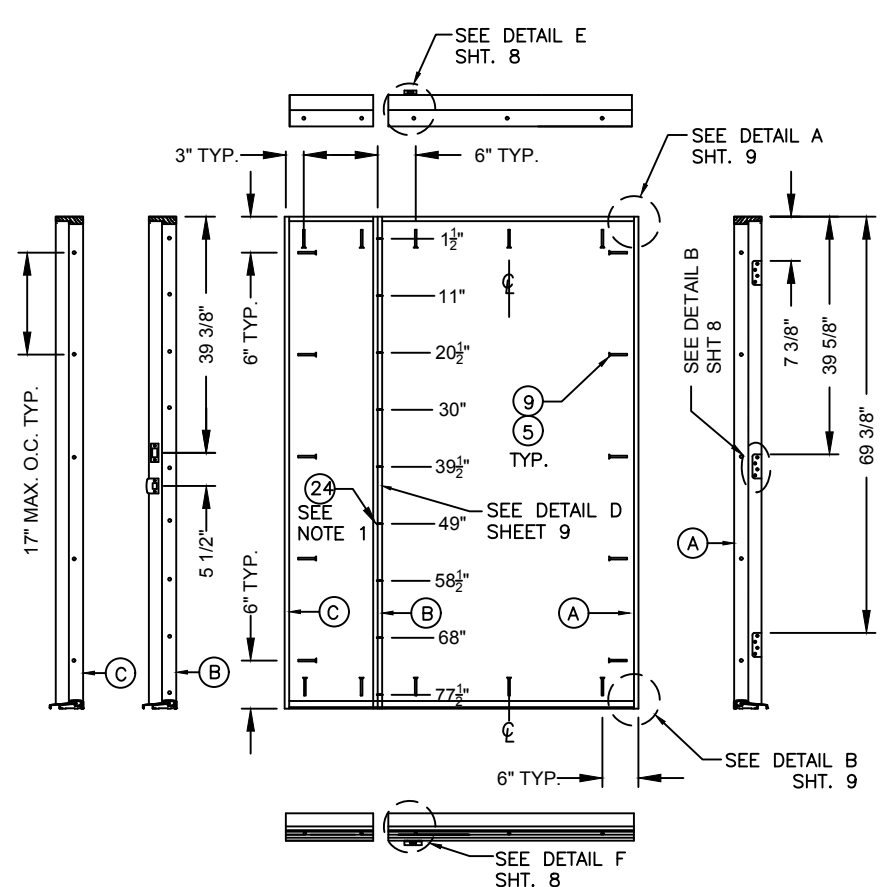
ANCHORING LOCATIONS DOUBLE INSWING UNIT W/ 2 SIDELITE (OXXO)



ANCHORING LOCATIONS DOUBLE INSWING UNIT W/ 1 SIDELITE (OXX)



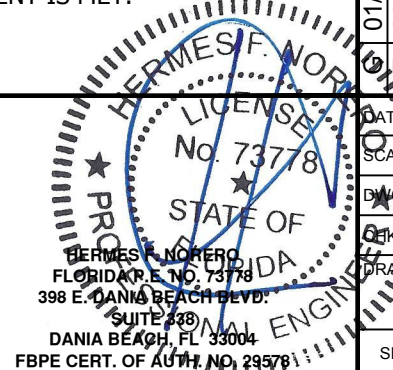
ANCHORING LOCATIONS SINGLE INSWING UNIT W/ 2 SIDELITE (OXO)



ANCHORING LOCATIONS SINGLE INSWING UNIT W/ 1 SIDELITE (OX) OR (XO)

NOTES:

1. CORRUGATED FASTENERS TO BE APPLIED ON BOTH INTERIOR AND EXTERIOR SURFACES AT SPACING SHOWN, +/-1", FOR TOTAL OF NINE FASTENERS PER SIDE.
2. CORRUGATED FASTENERS ARE UTILIZED ON DOUBLE BACK JAMBS ONLY. OMIT ON SOLID MULL POST CONFIGURATIONS.
3. SEE SHT 9 FOR SIDELITE FASTENER LOCATIONS.
4. SEE SHT 9 FOR SIDELITE BRAD NAIL LOCATIONS FOR QUARTER ROUND MOLDING ATTACHMENT.
5. OPTIONALLY, ANCHORS (ITEMS #5 OR #9) CAN BE PLACED IN NARROW SECTION OF JAMB OR HEAD AS LONG AS MINIMUM EMBEDMENT IS MET.
6. ALL VIEWS FROM INTERIOR.

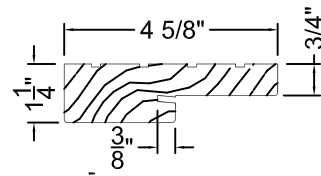


JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

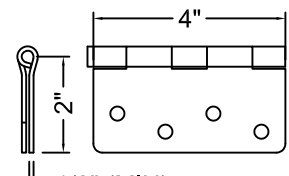
PRODUCT: FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:
TYPICAL ELEVATIONS

TB	ADD ADA THRSILD	JH	CHG'D CORE DEFIN.	SM	PRODUCT NAME	GL	ADDED FULL LITE	NO.	DATE	BY
01/14/2020		08/24/2017		11/24/2014	CHANGED	08/14/2012				

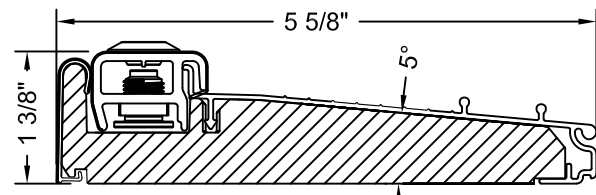
DATE:	6/25/08
SCALE:	3/8"=1'-0"
DWG. BY:	WBD
CHK. BY:	S. FREY
DRAWING NO.:	JW192008
SHEET	11 OF 14



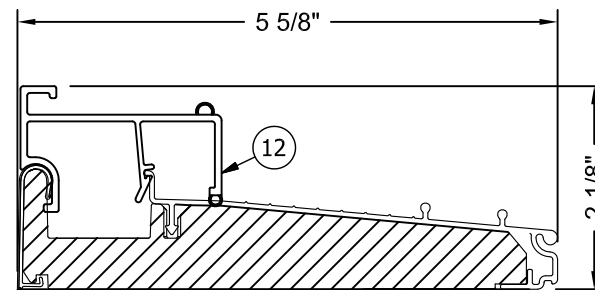
1 WOOD JAMB
FINGERJOINTED PINE
SCALE: 3" = 1'-0"



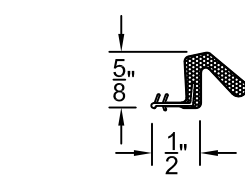
6 BUTT HINGE
4x4x12 GA. STEEL
SCALE: 3" = 1'-0"



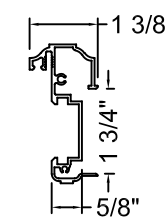
11 INSWING THRESHOLD
6063 T6 AL AND COMPOSITE PVC
SCALE: 6" = 1'-0"
REFERENCE: IMR-200908522



11 12 SIDELITE THRESHOLD
WITH PVC SIDELITE SEAT
6063 T6 AL AND COMPOSITE PVC
SCALE: 6" = 1'-0"
REFERENCE: IMR-200908522

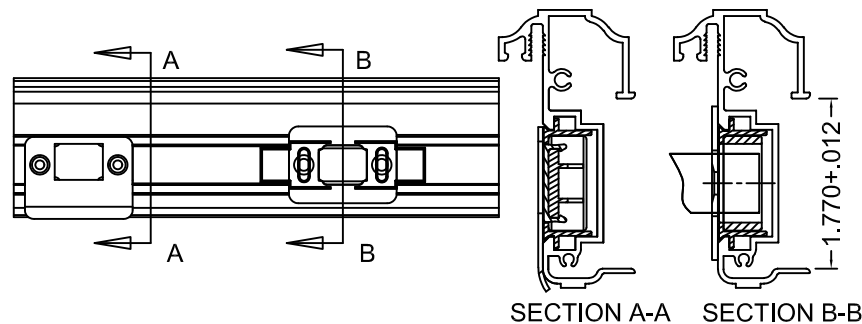


10 COMPRESSION
WEATHERSTRIP
LOXSEAL 650
VINYL
SCALE: 6" = 1'-0"

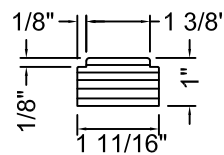


13 ASTRAGAL
6063-T6 ALUMINUM
SCALE: 3" = 1'-0"

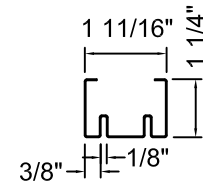
3
4



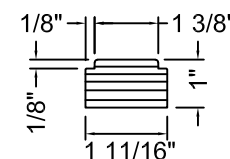
15 WATA STRIKE & DEADBOLT
6063 T6 ALUMINUM
SCALE: 3" = 1'-0"



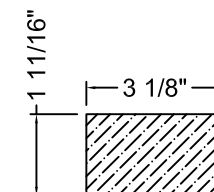
16 STILES AND RAILS
TOP RAIL
HINGE STILE
LAMINATED VENEER
LUMBER (LVL)
SCALE: 3" = 1'-0"



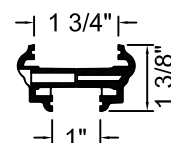
17 BOTTOM RAIL
25 GA. STEEL
SCALE: 3" = 1'-0"



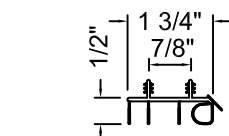
19 LATCH SIDE STILE
LAMINATED VENEER LUMBER (LVL)
SCALE: 3" = 1'-0"



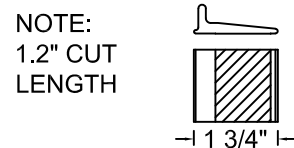
20 LOCK BLOCK
FINGERJOINTED PINE
SCALE: 3" = 1'-0"



21 OD LIP-LITE FRAME
POLYPROPYLENE
SCALE: 3" = 1'-0"
NOA: 10-1209.01

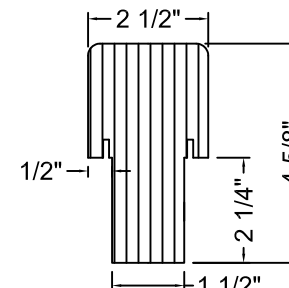


32 DOOR BOTTOM SWEEP
VINYL
SCALE: 3" = 1'-0"

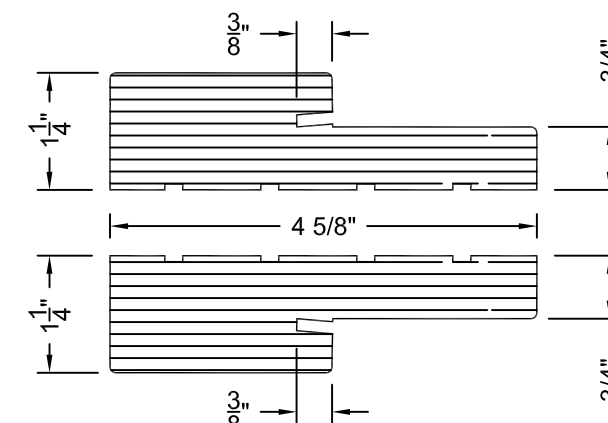


33 CORNER PADS
PLASTIC
SCALE: 3" = 1'-0"

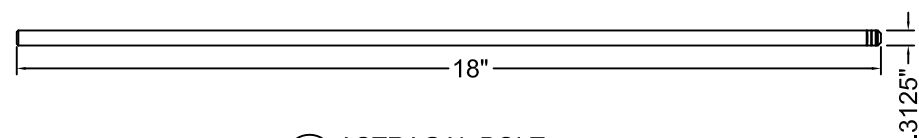
NOTE:
1.2" CUT
LENGTH



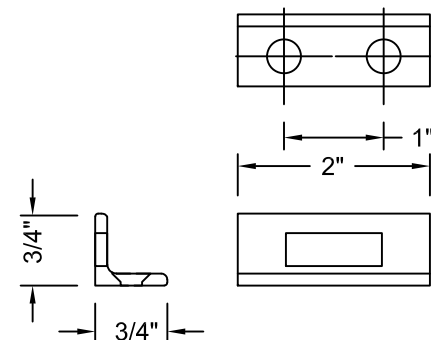
35 MULL POST
LAMINATED VENEER LUMBER (LVL)
SCALE: 3" = 1'-0"
SOUTHERN PINE



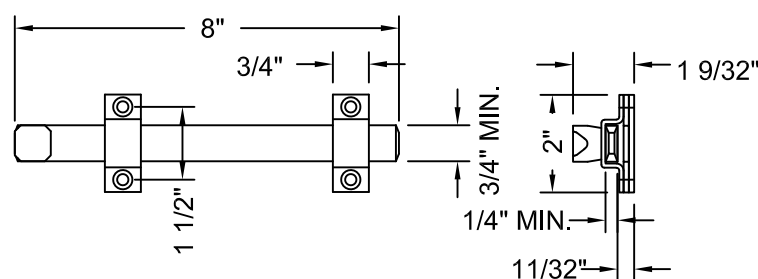
40 LVL DOUBLE BACK JAMB
LAMINATED VENEER LUMBER (LVL)
SCALE: 6" = 1'-0"
SOUTHERN PINE



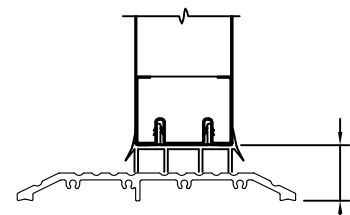
43 ASTRAGAL BOLT
MATERIAL: COLD ROLLED STEEL
ZINC & YELLOW CHROMATE
SCALE: 3" = 1'-0"



45 IVES SURFACE BOLT STRIKE PLATE
STEEL
SCALE: 6" = 1'-0"



42 SURFACE BOLT
STEEL
SCALE: 3" = 1'-0"



41 OPERABLE ADA SILL
ALUMINUM

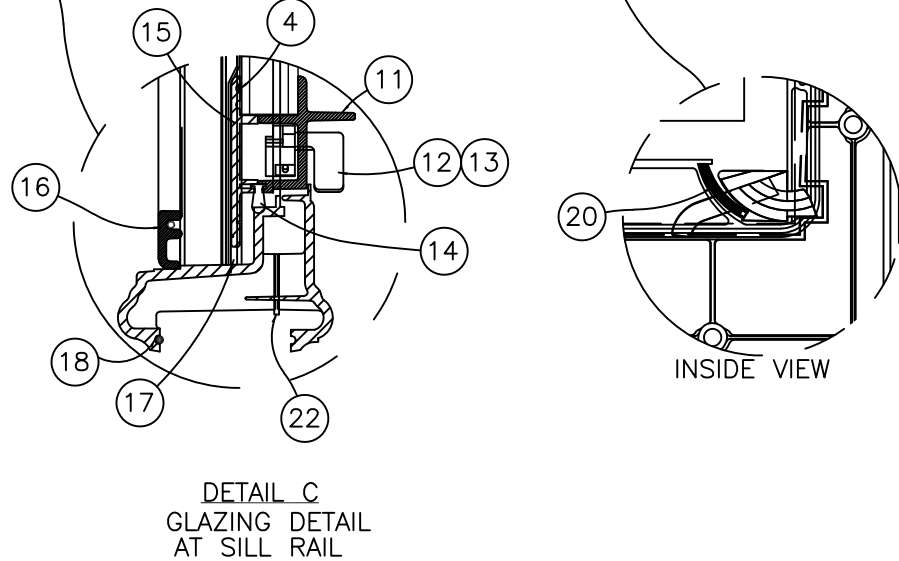
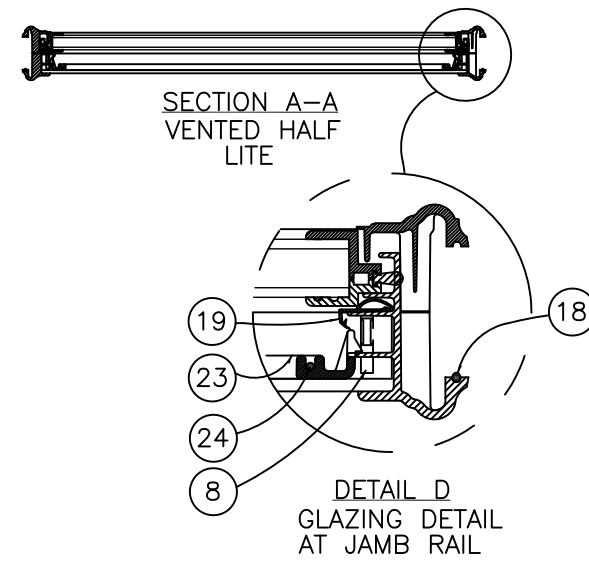
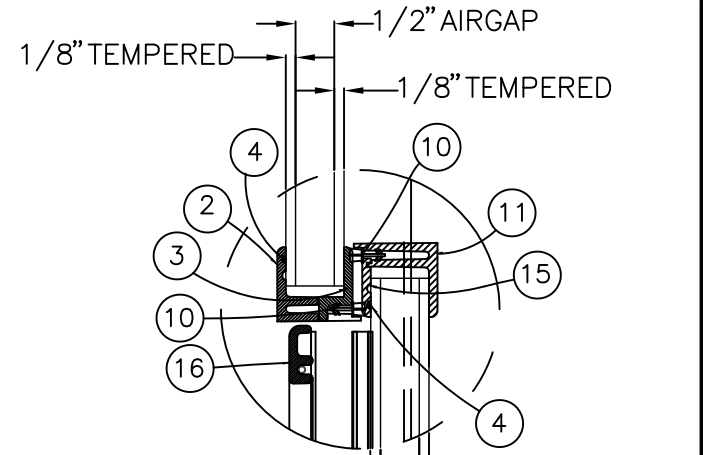
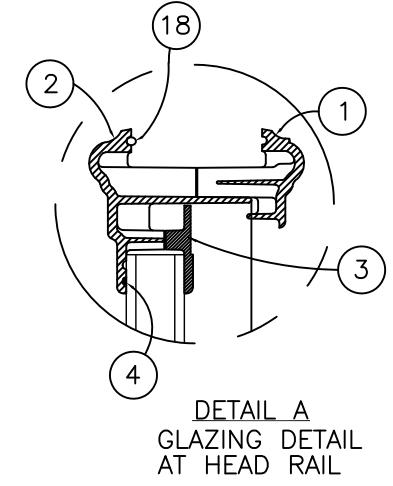
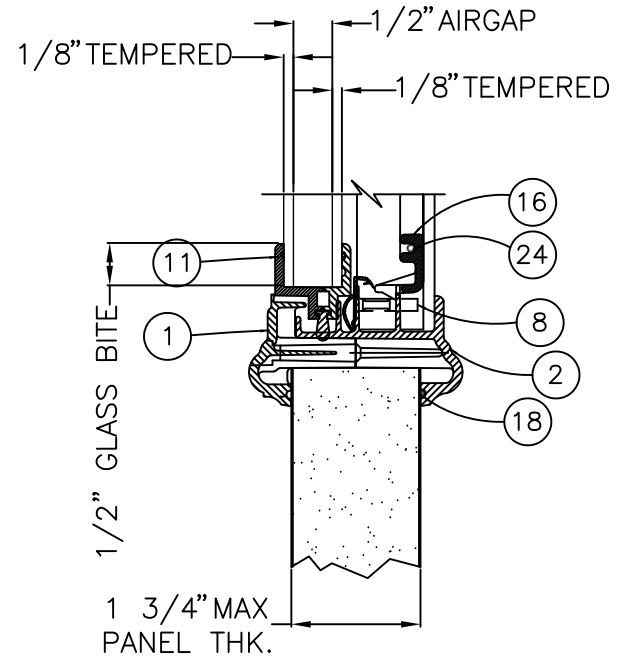
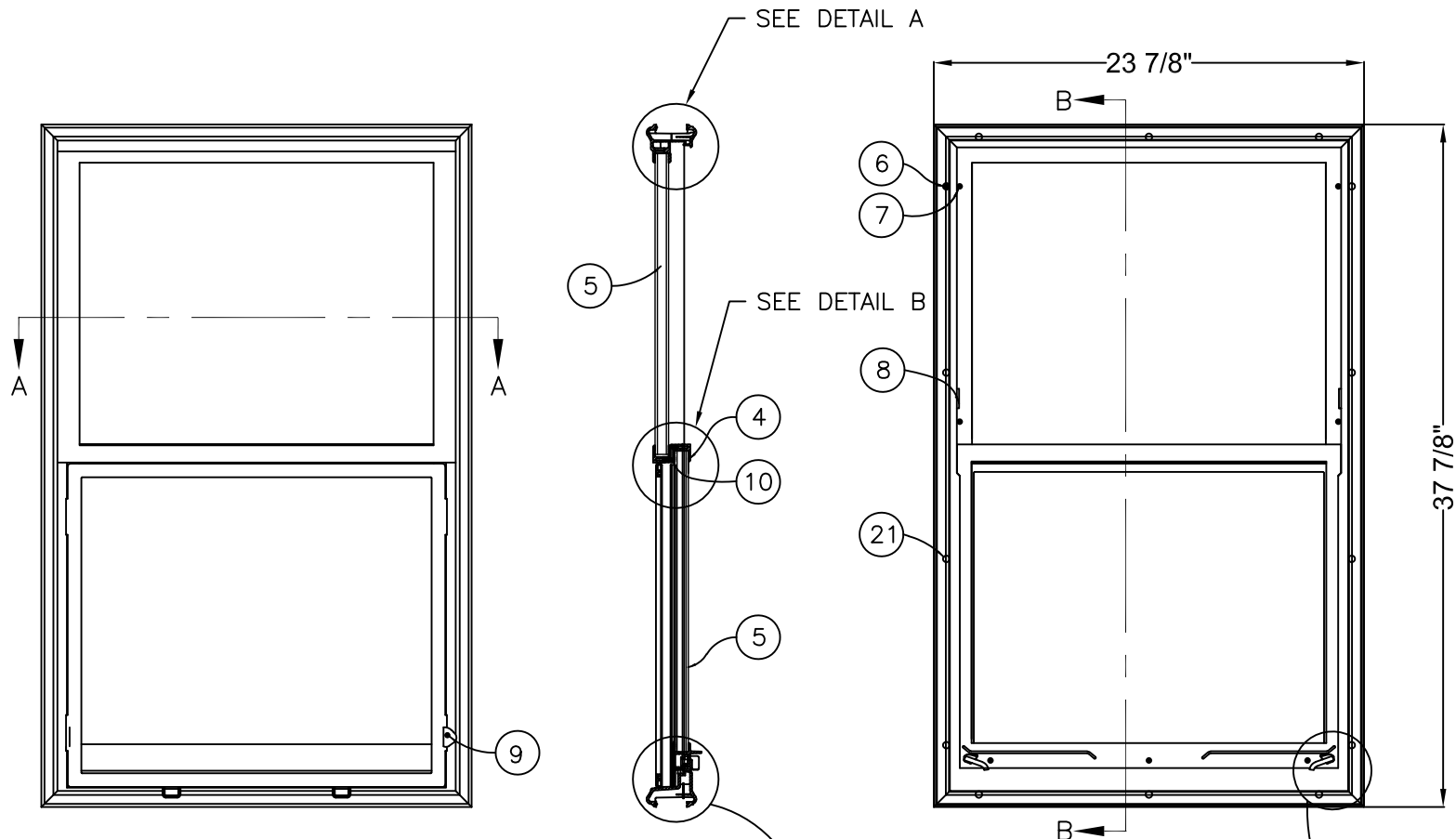
JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT:
FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:
UNIT COMPONENTS

NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSOLD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME CHANGED	SM
D	08/14/2012	ADDED FULL LITE OPT. IN GEN NOTES ADD POLY PRO NOA#	GL

DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 12 OF 14





NOTES:
1. SEE SHEET 14 FOR ITEM DESCRIPTIONS.

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT:
FINISHIELD/GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY:
ODL MODEL 799 VENT LITE

NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSOLD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME CHANGED	SM
D	08/14/2012	ADDED FULL LITE	GL
		OPT. IN GEN NOTES	
		ADD POLY PRO NOA#	

DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 13 OF 14

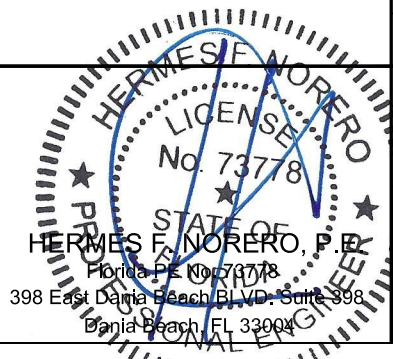


MATERIAL LIST (VENTED HALF LITE ONLY)				
ITEM	PART NO.	DESCRIPTION	QYT	MATERIAL
1	16797-000	INNER FRAME	1	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
2	16796-000	OUTER FRAME	1	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
3	16798-000	FIXED UPPER SASH	1	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
4	14589-000	HOT MELT CAULK (8 LOCATIONS)	AR	100% SOLIDS BUTYL ELASTOMER
5	16825-000	GLASS, 3/4" x 20 19/32" x 16 11/16"	2	3/4" INSULATED GLASS ASSEMBLY
6	16828-000	#8 x 2" PAN HEAD SCREW	14	ZINC PLATED STEEL
7	12207-000	#6 x 3/4" PAN HEAD SCREW	7	ZINC PLATED STEEL
8	16809-000	SAFTEY LOCK	2	NYLON 6/6
9	16829-000	#4 x 1/4" FLAT HEAD SCREW	6	ZINC PLATED STEEL
10	17041-000	FIN SEAL, ROLL	4'	FROM SCHLEGEL CORP.: FIBER PILE DUST SEAL
11	16799-000	LOWER INNER SASH	1	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
12	16806-000	RIGHT LATCH	1	NYLON 6
13	16807-000	LEFT LATCH	1	NYLON 6
14	16837-000	Q-LON SEAL (3 SIDE LOWER SASH)	5'	FROM SCHLEGEL CORP.: Q-LON2 WEATHER SEAL
15	16800-000	LOWER OUTER SASH	1	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
16	16801-000	SCREEN FRAME	1	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
17	16831-000	WEATHER STRIPING, OUTER SASH	2'	FROM SCHLEGEL CORP.: POLYFLEX WEATHERSTRIPPING
18		DOW 1199	AR	SILICONE SEALANT
19	16830-000	WEATHER STRIPING (2 SIDE LOWER SASH)	3.3'	FROM SCHLEGEL CORP.: POLYFLEX WEATHERSTRIPPING
20	16838-000	ø.12 O.D. SPRING	2	STAINLESS 302 AND 304
21	14234-000	SCREW HOLE PLUGS	14	SPARTECH POLYCOM PP53330, REF CURRENT NOA 
22	16841-000	1/16" SINGLE SIDED FOAM TAPE	8.3'	POLYOLEFIN FOAM, ACRYLIC ADHESIVE
23	16968-000	SCREEN CLOTH 21" x 24"	1	FIBERGLASS
24	10046-000	SPLINE	6.1'	PVC

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR, 97601
PH. 541-882-3451

PRODUCT: FINISH/SLIDING GLADIATOR
STEEL DOOR, WOOD EDGE
GLAZED 12-0x6-8 INSWING DOOR SYSTEM
PART OR ASSEMBLY: ODL MODEL 799 VENT LITE
BILL OF MATERIALS

NO.	DATE	REVISIONS	BY
G	01/14/2020	ADD ADA THRSOLD	TB
F	08/24/2017	CHGD CORE DEFIN.	JH
E	11/24/2014	PRODUCT NAME	SM
		CHANGED	
D	08/14/2012	ADDED FULL LITE	GL
		OPT. IN GEN NOTES	
		ADD POLY PRO NOA#	



DATE: 6/25/08
SCALE: AS NOTED
DWG. BY: WBD
CHK. BY: S. FREY
DRAWING NO.: JW192008
SHEET 14 OF 14